# GRANZO H.



## Intelligent pneumatic actuators





Pneumatic actuator with integrated digital measuring detector and safety locking system Ø 32 ÷ 63 mm





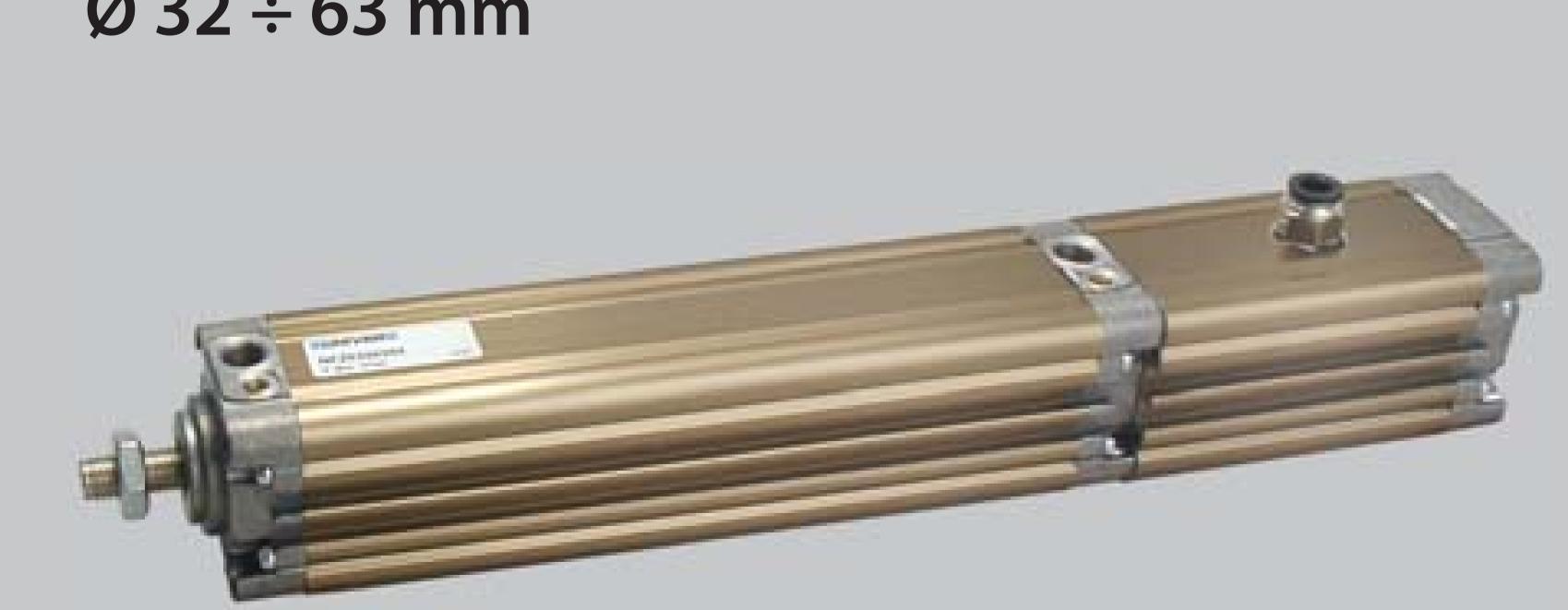


Pneumatic actuator with digital measuring detector Ø 32 ÷ 63 mm



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Pneumatic actuator with integrated safety locking system Ø 32 ÷ 63 mm



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## **NTZ - NQZ - NFZ** Ø 32 ÷ 63 mm - Intelligent pneumatic actuators

Pneumatic actuator with integrated digital measuring system and safety locking device





The system does not need to be connected to the moving part of the mechanism, as movement is generated by an internal piston with bidirectional pneumatic function. Such piston, operated by a 5-way valve, moves autonomously untill it meets the obstacle, thus measuring the stopping position.

Position detection is obtained by the transformation of the translation movement of the piston rod into the rotary movement of the screw, by means of screw-female screw coupling. Then the encoder turns the rotation into a sequence of electrical impulses.

The piston and the encoder body need to be fixed, i.e. must not move regardless of screw rotation. This is the reason why the cylinder has been designed with octagonal piston and properly modified non-rotating piston rod.

The speed of the impact against the obstacle is limited by proper calibrated reducers which are embodied in the actuator, while the translation speed can be suitably controlled by means of a standard flow regulator.

For the indicated repeatability of reading to be guaranteed, the translation speed needs to be kept as constant as possible. Main application fields are: mechanisation, palletization and automation of opeating machines.

#### **CODIFICATION** KEY

Ν	Ζ	0	3	2	0	3	5	0	
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2

1 Series	2 Bore (mm)	3 Max stroke (mm)	
<b>NTZ</b> = $\emptyset$ 32 ÷ 63 mm - Pneumatic actuator with integrated	<b>032</b> = Ø32	<b>0350</b> (Ø32)	
digital measuring system and safety locking device	<b>040</b> = Ø40	<b>0450</b> (Ø40)	



#### Pneumatic actuator with digital measuring system



Pneumatic actuators with digital measuring system are particularly suitable for:

- Detection of stopping position
- Anti-collision control in critical sequencing cycles
- Level control in palletization / de-palletization of piled objects
- Identification, classification and dimensional selection of objects (tolerances and rejects)

3

- Certification stations of machined pieces or tool breaking on machines for chip removal

The device can be used as both digital measuring detector and pneumatic actuator with digital measuring system

Max speed: 0,2 m/s (detector) 0,8 m/s (actuator) Repeatability accuracy:  $\pm$  0,02 mm

#### **CODIFICATION** KEY

Ν	Q	Ζ	0	3	2	0	3	5	0	
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1 Series	2 Bore (mm)	<b>3</b> Max stroke (mm)	
<b>NQZ</b> = $\emptyset$ 32 ÷ 63 mm - Pneumatic actuator with integrated	<b>032</b> = Ø32	<b>0350</b> (Ø32)	
digital measuring system	<b>040</b> = Ø40	<b>0450</b> (Ø40)	
	<b>050</b> = Ø50	<b>0600</b> (Ø50)	
	<b>063</b> = Ø63	<b>0750</b> (Ø63)	

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### Pneumatic actuator with integrated safety locking device





Locking device embodied in the cylinder rear part in axial position. High repeatability and intervention speed (16 m/s).

**Recommended** application:

Emergency braking intervention at the speed allowed by the cylinder; for repeated functioning, as locking unit or braking intervention  $\leq$  50 mm/s.

Piston rod holding force (without axial backlasch):  $\geq$  3 times the thrust of a cylinder supplied at 6 bar. Locking force independent from ambient conditions or piston rod maintenance. Locking device passive functioning, in absence of signal and/or air supply.

Minimum pressure:  $\geq$  3 bar

### **CODIFICATION KEY**

Ν	F	Ζ	0	3	2	0	3	5	0
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1 3

1 Series	2 Bore (mm)	<b>3</b> Max stroke (mm)	
<b>NFZ</b> = $\emptyset$ 32 ÷ 63 mm - Pneumatic actuator with integrated	<b>032</b> = Ø32	<b>0350</b> (Ø32)	
safety locking device	<b>040</b> = Ø40	<b>0450</b> (Ø40)	

<b>050</b> = Ø50	<b>0600</b> (Ø50)
<b>063</b> = Ø63	<b>0750</b> (Ø63)

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