# The SSC Controls Company <br> The Foot Switch Experts ${ }^{\circledR}$ 

## Product Information Sheet

## GX-Series Heavy-Duty Foot Switches (Flat Cover)

The GX-Series Foot Switches are ideal for applications that require the heavy-duty G-Series construction, but without the guard. The design features precise switching action, rugged die-cast aluminum construction, and an indoor / outdoor enclosure rating when properly connected.

## Design features:

- For applications that don't require the guard, but still need the ruggedness of the G-Series construction.
- Suitable for both indoor and outdoor use when properly connected (enclosure type 2, 4, \& 13).
- Powder-painted Safety Orange finish.
- 3/4"-14 N.P.T. threaded conduit entry.


## Quality features:



- Quality system certified to ISO 9001 requirements.
- Includes a 1-year warranty on parts and labor.
- Made in USA of imported and domestic components.


Dimensions (L x W x H): $8.4^{\prime \prime} \times 4.0^{\prime \prime} \times 2.5^{\prime \prime}$ Weight: 4.5 pounds Finish: powder paint, safety orange Enclosure ratings: IP-56; UL/CSA Type 2, 4, \& 13


Warning: To avoid personal injury, do not use foot switches on machinery lacking effective point-of-operation safeguards. Disconnect input power before installation or maintenance.
Picture shows unit with Anti-Trip latch (-AT option). $\qquad$

| Model | Action* | Switches | Stages | Contacts, per Switch | Rating | Certifications |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| GX500-MO | Momentary | 1 | 1 | SPDT | 20 A, 125/250 VAC <br> 1 HP, 125 VAC 2 HP, 250 VAC . $5 \mathrm{~A}, 125 \mathrm{VDC}$ .25 A 250 VDC 10 A, 125 VAC "L" | (Certified to CSA and UL standards) |
| GX500-MA | Maintained | 1 | 1 | SPDT |  |  |
| GX500-AT | Anti-Trip | 1 | 1 | SPDT |  |  |
| GX502-MO | Momentary | 2 | 1 | SPDT |  |  |
| GX502-MA | Maintained | 2 | 1 | SPDT |  |  |
| GX502-AT | Anti-Trip | 2 | 1 | SPDT |  |  |
| GX502-MO-2S | Momentary | 2 | 2 | SPDT |  |  |
| GX502-AT-2S | Anti-Trip | 2 | 2 | SPDT |  |  |
| GX503-MO | Momentary | 3 | 1 | SPDT |  |  |
| GX504-MO | Momentary | 4 | 1 | SPDT | 10A @ 125/250 VAC |  |

*Available with 3 action types: Momentary (press and hold to turn on, release to turn off), Maintained (press to turn on, push latch to turn off), and Anti-Trip (push forward safety latch before pressing down). Units with two switches may be adjusted as DPDT or as two SPDT switches activating separately. See website for more models and details.

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## The SSC Controls Company

GX-Series Installation / Adjustment / Maintenance

## G-Series Installation Instructions

Only a qualified electrician should install this foot switch, including proper grounding and installation per local and national electrical codes. The G-Series foot switches are to be installed using a Type 2, 4, and 13 cord grip and UL Listed hard-service or junior hard-service flexible cord suitable for resisting oil and water. Cover screws should be installed using 18-22 in-lb. torque after wiring is installed.

## Installation and Maintenance Warning

|  |  |  |  |
| :--- | :--- | :--- | :---: |
|  |  |  |  |
| HAZARDOUS VOLTAGE <br> Disconnect power before <br> performing any work on this <br> device. <br> Failure to follow this <br> instruction can result in death <br> or serious injury. | TENSION PELIGROSA <br> Desenergice el equipo antes de de <br> realizar cualquier trabajo en él. <br> El incumplimiento de esta <br> precaución podrá causar la <br> muerte o esiones serias. | TENSION DANGEREUSE <br> Coupez toute alimentation avant <br> travailler sur cet appareil. <br> Si cette précaution n'est pas <br> respectée, cela entraînera la <br> mort des blessures graves. |  |

## G-Series Switch Adjustment

Danger: Disconnect input power before performing any installation or maintenance.

Some G-Series foot switches have an adjustable switch activation point. These switches will have the adjustment screw as shown in the diagram.

To increase travel before the switch is activated, turn the Adjustment Screw clockwise. To decrease travel before the switch is activated, turn the Adjustment Screw counter-clockwise.


## Periodic Maintenance for -MA and -AT Models

Every 6 months or 50,000 cycles, apply a strip of grease to the contact surface between the latches and the pedal lever for Maintained and Anti-Trip ("-MA" and "-AT") models. Periodic lubrication of exterior springs using a light oil is also recommended. Check to make sure the product and all parts function properly. Discard and replace any defective product immediately.

## Storage and Review of this Notice

This notice should be stored at the point of use of the foot switch and reviewed by each user prior to use. If you have any questions, if any of the above is unclear, or if you would like to request additional copies of this document, please contact The SSC Controls Company.

