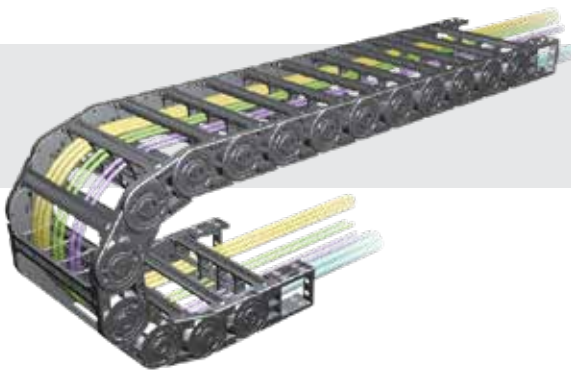


ST-N Series

Shift Cable Chain - Normal type



Ordering Information

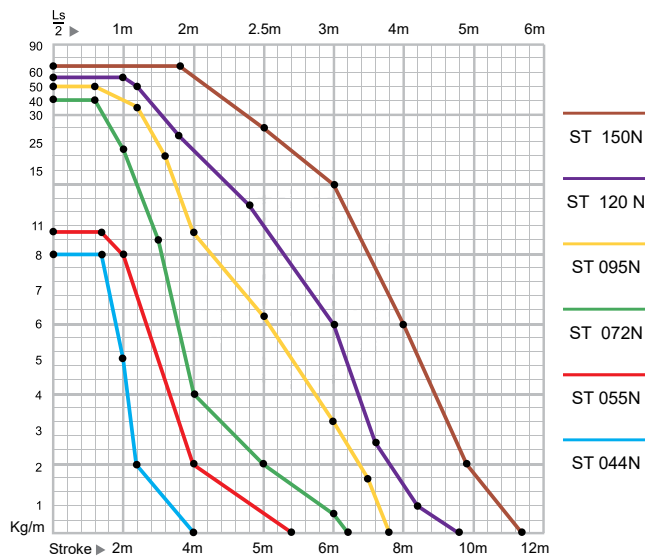
ST 044 N . 100 . R120

① ② ③

Specifications

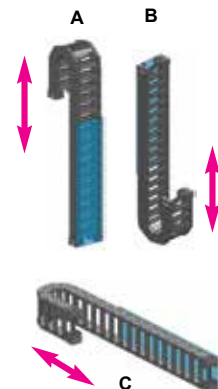
Material	Polyamide with reinforced glass fiber: UL94-HB
Noise Range	40dB
Speed	3m/s
Acceleration	10m/s ²
Temperature	-30°C~+130°C
Special Production	ESD, UV
Certificate	CE, ATEX(Ex), RoHS

Unsupported Length



Other Length Restrictions

Type	Vertical standing (Max) A	Vertical Hanging (Max) B	Side Mounted Unsupported (Max) C
ST 044N	2.0m	40m	1.0m
ST 055N	3.0m	50m	1.0m
ST 072N	6.0m	100m	2.5m
ST 095N	6.0m	100m	3.0m
ST 120N	6.0m	120m	3.0m
ST 150N	7.0m	150m	4.0m



How to Choose Bending Radius

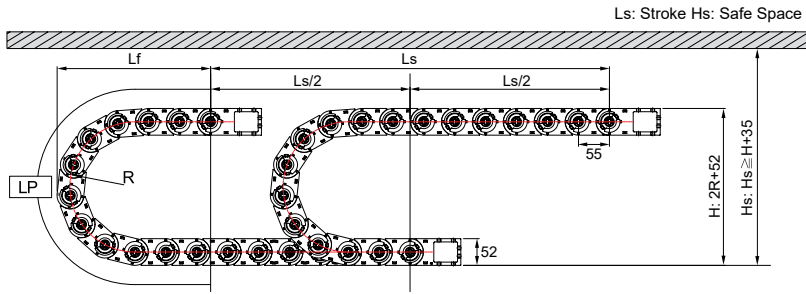
Bending Radius	The biggest Cable inserted	Multiply 8~10 by the OD of the biggest cable
Bending Radius	The biggest Hydraulic Hose inserted	Multiply 15~20 by the OD of the biggest hose

① Pitch (mm)	② Inner Width	③ Bending Radius	Size (Unit : mm)				Frame type	Weight (kg/m)
			A	B	C	D		
044	35	50	56	38	35	26		0.93
	50		71		50			0.97
	55		76		55			1.00
	75		96		75			1.06
	100		121		100			1.17
	125		146		125			1.30
	150		171		150			1.43
	175		196		175			1.78
	200		221		200			1.94
	055		35		65			56
50		71	50	1.15				
55		76	55	1.18				
75		96	75	1.23				
100		121	100	1.31				
125		146	125	1.41				
150		171	150	1.51				
175		196	175	1.78				
200		221	200	1.92				
072		50	72	82		66	50	45
	75	107		75	2.20			
	100	132		100	2.30			
	125	157		125	2.43			
	140	172		140	2.51			
	150	182		150	2.56			
	175	197		175	2.62			
	200	207		200	2.66			
	250	222		250	2.93			
	300	232		300	3.11			
095	75	135	113	82	75	56		3.11
	100		138		100			3.17
	125		163		125			3.37
	150		188		150			3.49
	175		213		175			3.60
	190		228		190			3.71
	200		238		200			3.79
	250		278		250			4.00
	300		288		300			4.05
	350		338		350			4.31
400	388	400	4.69					
120	75	180	117	108	75	78		4.41
	100		142		100			4.53
	125		157		115			4.61
	150		167		125			4.67
	175		192		150			4.78
	200		217		175			4.93
	250		242		200			5.17
	300		282		240			5.41
	350		292		250			5.47
	400		332		290			5.80
450	342	300	5.88					
500	392	350	6.30					
550	442	400	6.73					
150	75	205	121	140	75	110		5.85
	100		146		100			5.96
	125		161		115			6.03
	150		171		125			6.08
	175		196		150			6.18
	200		221		175			6.30
	250		246		200			6.51
	300		286		240			6.72
	350		296		250			6.78
	400		336		290			7.06
450	346	300	7.14					
500	396	350	7.51					
550	446	400	7.88					
600	496	450	8.18					
	546	500	8.37					
	596	550	9.11					
	646	600	9.26					

See page 65 - 66 for accessories

ST 044N

Calculation of the chain length



$$[L = \frac{L_s}{2} + L_p]$$

(Unit : mm)

Bending Radius (R)	L p Loop Length	L f Loop Projection	H Moving Height
50	333	157	138
70	396	177	178
90	459	197	218
120	553	227	278
150	648	257	338

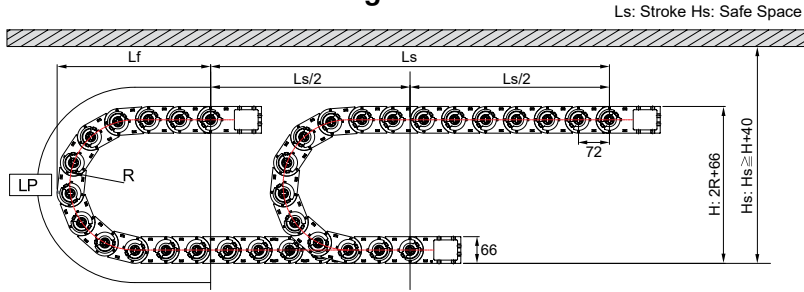
Accessories

Free end bracket						System tie wrap			Tie wrap				
Ordering No.	A Width (Outer)	B Height (Outer)	C Frame (Inner)	D Height (Inner)	E M.EB Bolt hole width	Ordering No.	C Frame	Hole Type	Ordering No.	A	B	C	
ST-FEB044N/S	60.4	38	35	26	0.4	S-TW.EB028.35	35	M6 Bolt Holes	S-TW036/025CR.35	46	35.4	-	
	75.4		50		15.4	S-TW.EB028.50	50		S-TW036/025CR.50	69	48.9	15	
	80.4		55		20.4	S-TW.EB028.55	55		S-TW036/025CR.55	70	48.9	20	
	100.4		75		40.4	S-TW.EB028.75	75		S-TW036/025CR.75	94	48.9	40	
	125.4		100		65.4	S-TW.EB028.100	100		S-TW036/025CR.100	118	48.9	65	
	150.4		125		90.4	S-TW.EB028.125	125		S-TW036/025CR.125	142	48.9	90	
	175.4		150		115.4	S-TW.EB028.150	150						
	200.4		175		140.4	S-TW.EB028.175	175						
225.4	200	165.4	S-TW.EB028.200	200									

Dividers	<ul style="list-style-type: none"> ① S divider is used to fix a separator that is the same length as the frame ② M1 divider is used to separate individual cables ③ M2 divider is used to fasten a separator that is shorter than the frame length ④ T divider can be used at center position to support frame longer than 125mm and up ⑤ W (Tie wrap) dividers are used to hold the cables in place at both ends of the cable chain 		
		<p>① sb-DV028/S</p>	<p>② sb-DV028/M1</p>
	<p>④ sb-DV028/T</p>	<p>⑤ sb-DV028/W</p>	
	<p>⑥ Separators</p>		<p>Tie Wrap Divider</p>
	Ordering NO.	Frame	
	S-SP/M.35	35	
	S-SP/M.50	52	
	S-SP/M.55	55	
	S-SP/M.75	75	
	S-SP/M.100	100	
	S-SP/M.125	125	
	S-SP/M.150	150	
	S-SP/M.175	175	
	S-SP/M.200	200	

ST 072N

Calculation of the chain length



Bending Radius (R)	L p Loop Length	L f Loop Projection	H Moving Height
72	514	249	210
100	603	277	266
120	665	297	306
145	743	322	356
200	916	377	466
250	1,074	427	566
300	1,230	477	666

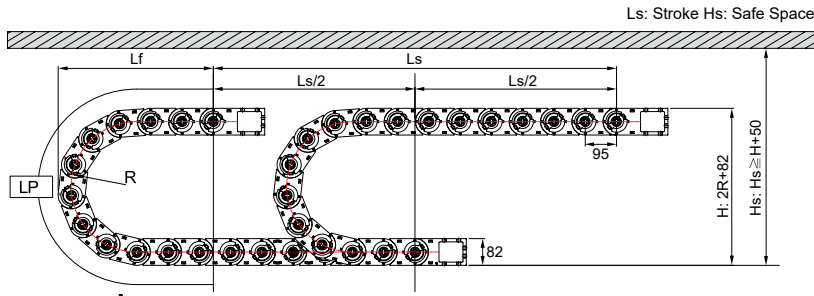
Accessories

Free end bracket						System tie wrap			Tie wrap		
Ordering No.	A Width (Outer)	B Height (Outer)	C Frame	D Height (Inner)	E M.EB Bolt hole width	Ordering No.	C Frame	Hole Type	Ordering No.	A	B
ST-FEB072N/S	82	66	50	45	10	S-TW.EB045.50	50	M6 Bolt Holes	S-TW50	58	65
	107				35	S-TW.EB045.75	75				
	132				60	S-TW.EB045.100	100				
	157				75	S-TW.EB045.125	125				
	172				100	S-TW.EB045.140	140				
	182				125	S-TW.EB045.150	150				
	197				140	S-TW.EB045.165	165				
	207				150	S-TW.EB045.175	175				
	222				175	S-TW.EB045.190	190				
	232				200	S-TW.EB045.200	200				
	272				250	S-TW.EB045.240	240				
	282				300	S-TW.EB045.250	250				
	332				260	S-TW.EB045.300	300				

Dividers	① sb-DV045/S		② sb-DV045/M	
	③ sb-DV045/T		④ sb-DV045/W	
Separators				
	Ordering NO. sb-SP/400.400 Cut to length (400 mm)			

ST 095N

Calculation of the chain length



$$[L = \frac{Ls}{2} + Lp]$$

(Unit : mm)

Bending Radius (R)	Lp Loop Length	Lf Loop Projection	H Moving Height
135	805	364	352
150	855	374	382
200	1,010	428	482
230	1,110	459	542
280	1,260	505	642
400	1,640	629	882

Accessories

Free end bracket						System tie wrap			Tie wrap		
Ordering No.	A Width (Outer)	B Height (Outer)	C Frame	D Height (Inner)	E M.EB Bolt hole width	Ordering No.	C Frame	Hole Type	Ordering No.	A	B
ST-FEB095N/S	113 138 163 188 213 228 238 268 278 288 338 388 438	82	75 100 125 150 175 200 250 300 350 400	56	24 49 74 99 124 139 149 179 189 199 249 299 349	S-TW.EB060.75 S-TW.EB060.100 S-TW.EB060.125 S-TW.EB060.150 S-TW.EB060.175 S-TW.EB060.190 S-TW.EB060.200 S-TW.EB060.230 S-TW.EB060.240 S-TW.EB060.250 S-TW.EB060.300 S-TW.EB060.350 S-TW.EB060.400	75 100 125 150 175 190 200 230 240 250 300 350 400	M10 Bolt Holes	S-TW50 S-TW75 S-TW100 S-TW125 S-TW150	58 75 98 122 141	65 82 105 129 148

Dividers

- ① **S** divider is used to fix a separator that is the same length as the frame
- ② **M** divider is used to separate individual cables
- ③ **R** Side position roller divider to protect abrasion of moving cable at inner side of chain
- ④ **T** divider can be used at center position to support frame longer than 200mm and up
- ⑤ **W** (Tie wrap) dividers are used to hold the cables in place at both ends of the cable chain

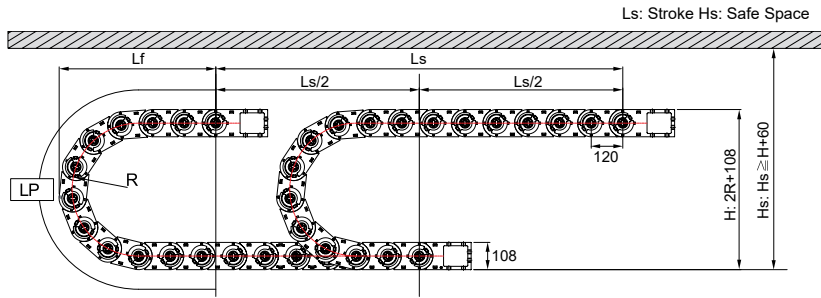
Separators

Ordering NO.

sb-SP/400.400
Cut to length (400 mm)

ST 120N

Calculation of the chain length



$$[L = \frac{L_s}{2} + L_p] \quad (\text{Unit : mm})$$

Bending Radius (R)	L p Loop Length	L f Loop Projection	H Moving Height
180	1,046	474	468
200	1,109	494	508
250	1,266	544	608
300	1,423	594	708
350	1,580	644	808
400	1,737	694	908
500	2,051	794	1,108

Accessories

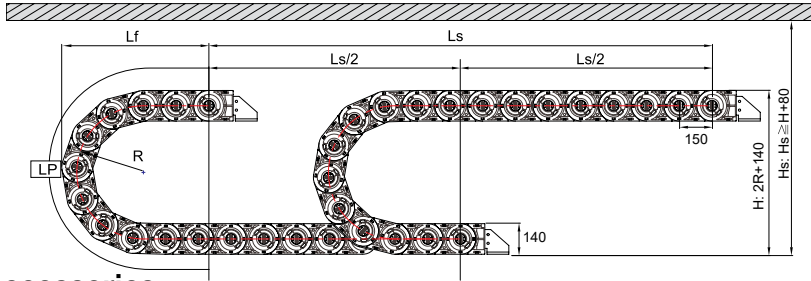
Free end bracket						System tie wrap			Tie wrap		
Ordering No.	A Width (Outer)	B Height (Outer)	C Frame	D Height (Inner)	E M.EB Bolt hole width	Ordering No.	C Frame	Hole Type	Ordering No.	A	B
ST-FEB120N/S	125	108	75	78	15	S-TW.EB075.75	75	M10 Bolt Holes	S-TW50	58	65
	150				S-TW.EB075.100	100					
	165				S-TW.EB075.115	115					
	175				S-TW.EB075.125	125					
	200				S-TW.EB075.150	150					
	225				S-TW.EB075.175	175					
	250				S-TW.EB075.200	200					
	290				S-TW.EB075.240	240					
	300				S-TW.EB075.250	250					
	340				S-TW.EB075.290	290					
	350				S-TW.EB075.300	300					
	400				S-TW.EB075.350	350					
	450				S-TW.EB075.400	400					
	500				S-TW.EB075.450	450					
	550				S-TW.EB075.500	500					
	600				S-TW.EB075.550	550					
650	S-TW.EB075.600	600									

Dividers	<ul style="list-style-type: none"> ① S divider is used to fix a separator that is the same length as the frame ② M1 divider is used to separate individual cables ③ R Side position roller divider to protect abrasion of moving cable at inner side of chain ④ T divider can be used at center position to support frame longer than 300mm and up ⑤ W (Tie wrap) dividers are used to hold the cables in place at both ends of the cable chain 		
	<p>Ordering NO.</p> <p>sb-SP/600.600 Cut to length (600 mm)</p>		

ST 150N

Calculation of the chain length

Ls: Stroke Hs: Safe Space



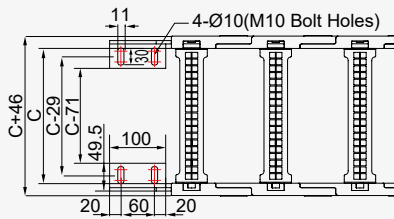
$$[L = \frac{L_s}{2} + L_p]$$

(Unit : mm)

Bending Radius (R)	L p Loop Length	L f Loop Projection	H Moving Height
205	1,215	561	550
305	1,510	651	750
405	1,807	743	950
505	2,106	835	1,150
605	2,405	928	1,350

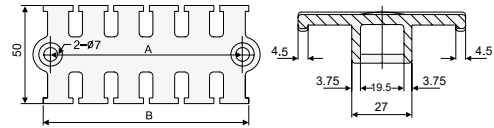
Accessories

Steel end bracket



Moving Point

Tie wrap



Ordering No.	B Height (Outer)	C Frame	D Height (Inner)	Ordering No.	A	B		
ST-SEB150N	140	75	110	S-TW50	58	65		
		100					S-TW75	82
		125					S-TW100	105
		150					S-TW125	129
		175					S-TW150	148
		200						
		250						
		300						
		350						
		400						
		450						
		500						
550								
600								

Dividers	① sb-DV/S100/S	② sb-DV100/M	③ sb-DV100/T
	<p>① S divider is used to fix a separator that is the same length as the frame</p> <p>② M divider is used to separate individual cables</p> <p>③ T divider can be used at center position to support frame longer than 300mm and up</p>		
Separators	<p>Ordering NO</p> <p>sb-SP/600.600</p> <p>Cut to length (600 mm)</p>		