bürkert
FLUID CONTROL SYSTEMS

Type 2103, 2104, 2105

Piston-controlled diaphragm valve
Kolbengesteuertes Membranventil
Vanne à membrane commandée par piston

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Operating Instructions

Bedienungsanleitung
Manuel d'utilisation

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Operating Instructions 1706/09_EU-EN_00805642 / Original DE

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Contents

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

1 OPERATING INSTRUCTIONS

The operating instructions describe the entire life cycle of the device. Keep these instructions ready to hand at the operation site.

Important safety information.

- Carefully read these instructions.
- Observe in particular the safety instructions, authorized use and operating conditions.
- Persons, who work on the device, must read and understand these instructions.

1.1 Symbols

DANGER!

Warns of an immediate danger.

- Failure to observe the warning may result in a fatal or serious injury.

WARNING!

Warns of a potentially dangerous situation.

- Failure to observe the warning may result in serious injuries or death.

CAUTION!

Warns of a possible danger.

- Failure to observe this warning may result in a moderate or minor injury.

NOTE!

Warns of damage to property.

- Failure to observe the warning may result in damage to the device or other equipment.

Important additional information, tips and recommendations.

Refers to information in these operating instructions or in other documentation.

▶ Designates an instruction to prevent risks.

→ Designates a procedure which you must carry out.

1.2 Definition of terms

In these instructions the term “device” denotes the following device types: 2103, 2104, 2105.

- Ex area: stands for potentially explosive area.
- Ex approval: stands for approval in the potentially explosive area.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

2 AUTHORIZED USE

Non-authorized use of the device may be a hazard to people, nearby equipment and the environment.

The Type 2103, 2104 and 2105 is designed for the controlled flow of liquid media.

- In the potentially explosion-risk area the diaphragm valve may be used only according to the specification on the separate Ex type label. For use observe the additional information enclosed with the device together with safety instructions for the explosion-risk area.
- Devices without a separate Ex type label may not be used in a potentially explosive area.
- When using the device, observe the permitted data, operating conditions and application conditions. This information can be found in the contractual documents, the operating instructions and on the type label.
- Correct transportation, correct storage and installation and careful use and maintenance are essential for reliable and faultless operation.
- The device may be used only in conjunction with third-party devices and components recommended and authorised by Bürkert.
- Use the device only as intended.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

3 BASIC SAFETY INSTRUCTIONS

These safety instructions do not consider any contingencies or incidents which occur during installation, operation and maintenance. The operator is responsible for observing the location-specific safety regulations, also with reference to the personnel.

Danger - high pressure.

- Before dismounting the lines and valves, turn off the pressure and vent the lines.

Risk of electric shock.

- Before reaching into the device, switch off the power supply and secure to prevent reactivation.
- Observe applicable accident prevention and safety regulations for electrical equipment..

Risk of injury when opening the actuator.

The actuator contains a tensioned spring. If the actuator is opened, there is a risk of injury from the spring jumping out.

- Do not open the actuator.

Risk of injury from moving parts in the device.

- Do not reach into openings.
- Operate 3-position actuator with transparent cap only.

Risk of burns or fire from hot device surface due to prolonged switch-on time.

- Do not touch the device unless wearing protective gloves.
- Keep the device away from highly flammable substances and media.

General hazardous situations.

To prevent injury, ensure:

- The device may be operated only when in perfect condition and in consideration of the operating instructions.
- Do not transport, install or remove heavy devices without the aid of a second person and using suitable auxiliary equipment.
- Do not make any modifications to the device.
- Secure system against unintentional activation.
- Installation, operation and maintenance may only be performed by qualified specialists.
- Install the device according to the regulations applicable in the country.
- After an interruption in the power supply or pneumatic supply, ensure that the process is restarted in a defined or controlled manner.
- Observe the general rules of technology.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

4 GENERAL INFORMATION

4.1 Contact address

Germany

Bürkert Fluid Control Systems
Sales Center
Chr.-Bürkert-Str. 13-17
D-74653 Ingelfingen
Tel. : + 49 (0) 7940 - 10 91 111
Fax : + 49 (0) 7940 - 10 91 448
E-mail: info@burkert.com

International

Contact addresses are found on the final pages of the printed operating manual.

You can also find information on the Internet under:

www.burkert.com

4.2 Warranty

The warranty is only valid if the device is used as authorized in accordance with the specified application conditions.

4.3 Information on the internet

The operating instructions and data sheets for Type 2103, 2104 and 2105 can be found on the Internet at: www.burkert.com

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

5 DEVICE DESCRIPTION

5.1 General description

The piston-controlled diaphragm valve Type 2103, 2104 or 2105 is suitable for liquid media. Using neutral gases or air (control media), it controls the flow of dirty, aggressive, abrasive, ultrapure or sterile media, even highly viscous media can be used (flow media).

5.1.1 Properties

- Any flow direction.
- Self-draining for appropriate installation. The ends of the utilized connections must be cylindrical.
- Free of empty space.
- Low-turbulence flow.
- High flow values by the streamlined valve body.
- Maintenance-free under normal conditions.
- PTFE/EPDM diaphragms can be easily replaced with EPDM membranes.

5.2 Versions

There are 2 versions of the type 2103, 2104 and 2105.

- **Standard version – without separate Ex type label.**
  The standard version must not be used in the potentially explosive area.
- **Ex version – with separate Ex type label.**
  The Ex version may be used in the potentially explosive area. In doing so, observe the specifications on the separate Ex type label and the additional information enclosed with the device together with safety instructions for the Ex area.

5.2.1 Actuator sizes

The piston-controlled diaphragm valve is available for the following actuator sizes: ø 50 mm, ø 70 mm, ø 90 mm, ø 130 mm.

3-position actuator is available for the following actuator sizes ø 50 mm, ø 70 mm, ø 90 mm.

5.2.2 Pilot pressure

Designs with lower pilot pressure (reduced spring force) are available on request. Contact your Bürkert sales office or our Sales Center, e-mail: info@burkert.com

5.3 Options

- Feedback and control units
  Depending on the requirements, different feedback and control units are available.
- Stroke limitation
  Limit of the maximum or minimum open position / flow rate by means of adjusting screw.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

5.4 Designated application area

The diaphragm valve has been designed for use with dirty, aggressive, abrasive, ultrapure or sterile media. The valves may only control media which do not corrode the body and the seal materials (see type label).

Observe the maximum pressure range according to the type label.

- Dirty, aggressive, abrasive, ultrapure or sterile media.
- Highly viscous media.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

6 STRUCTURE AND FUNCTION

6.1 Structure

The piston-controlled diaphragm valve consists of a pneumatically operated piston actuator and a 2/2-way valve body. The actuator is manufactured from polyphenylene sulphide (PPS) and stainless steel.

6.1.1 2/2-way valve Type 2103

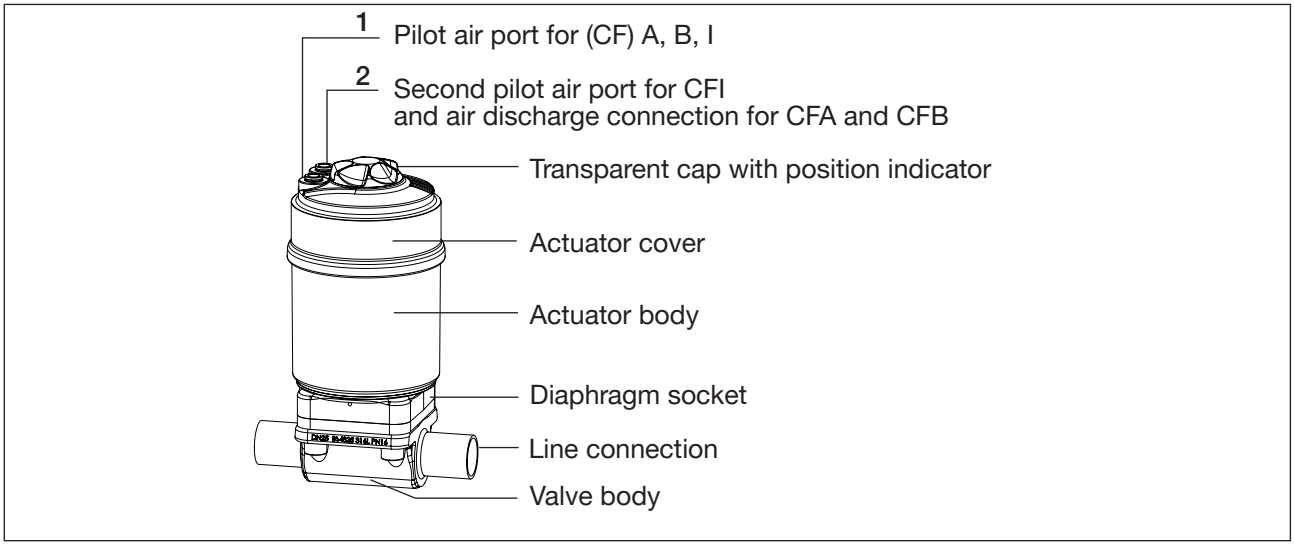


Figure 1: Structure and description, 2/2-way valve Type 2103

6.1.2 2/3-way valve Type 2103

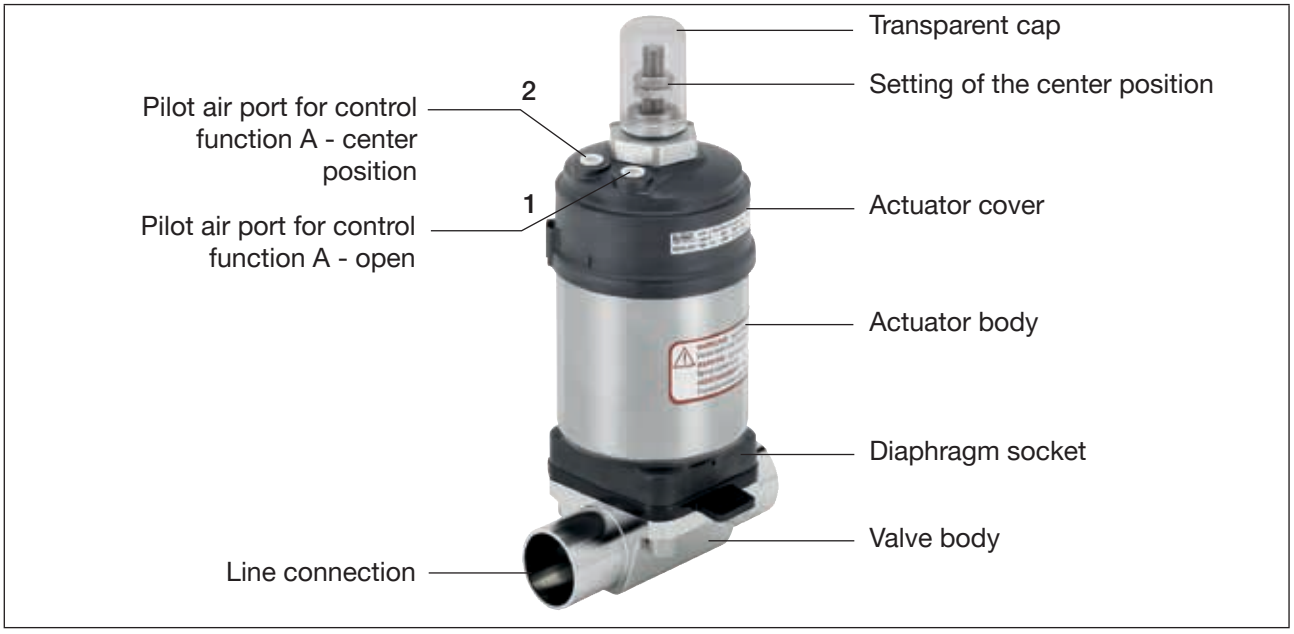


Figure 2: Structure and description, 2/3-way valve Type 2103

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

6.1.3 T-valve Type 2104

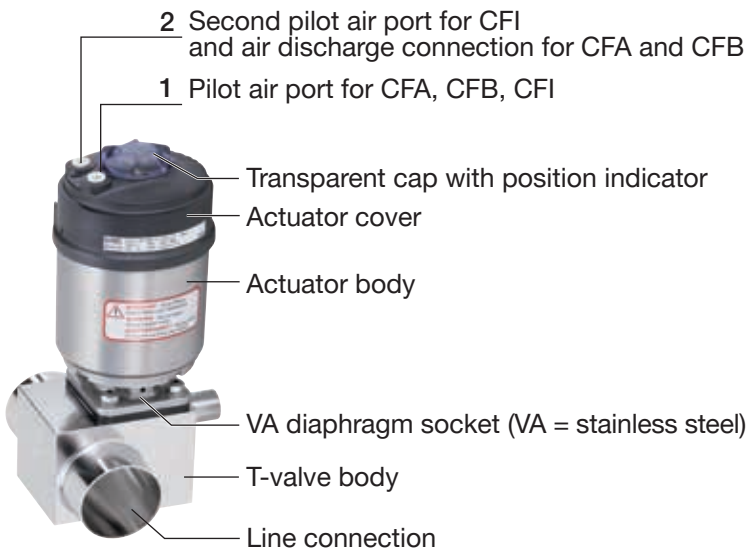


Figure 3: Structure and description, Type 2104

6.1.4 Tank bottom valve Type 2105

Figure 4: Structure and description, Type 2105

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

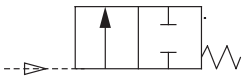
6.2 Function

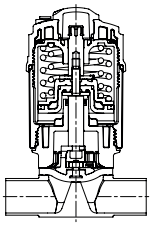
6.2.1 Control function (CF) 2/2-way valve

Spring force (CFA) or pneumatic pilot pressure (CFB and CFI) generates the closing force on the diaphragm pressure piece. The force is transferred via a spindle which is connected to the actuator piston.

Control function A (CFA)

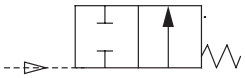
Normally closed by spring action

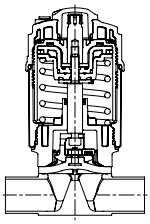




Control function B (CFB)

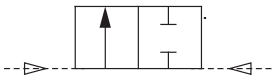
Normally open by spring action

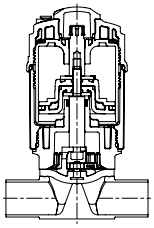




Control function I (CFI)

Actuating function via reciprocal pressurization



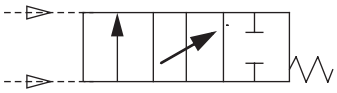


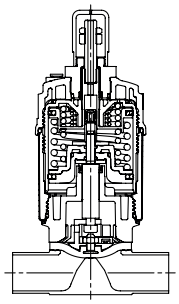
6.2.2 Control function (SF) 2/3-way valve

The 3-position diaphragm valve Type 2103 is available in control function A (CFA) only.

Control function A (CFA)

Normally closed by spring action





A spindle, which is connected to the actuator piston, transfers the force onto the pressure piece which presses the diaphragm against the bar in the body. Pressurization of the pilot air port 2 moves the upper movable group around the upper piston axially downwards, until the center position, preset via the nut and lock nut, has been reached. Pressurization of the pilot air port 1 moves the lower movable group around the lower piston axially upwards until it hits the upper piston and stops. This center position corresponds to a specific adjustable flow rate of the medium. If the upper air chamber is vented by pilot air port 2, both modules move upwards and the maximum stroke is reached. If the lower air chamber is vented by pilot air port 1, the spring force acts on the lower movable group and therefore moves it downwards until the valve is closed (rest position).

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

6.2.3 Setting of the center position with the 2/3-way valve

Open position [100 % Stroke]
Pilot air port 1: 5...10 bar
Pilot air port 2: 0 bar

Center position [0...100 % Stroke]
Pilot air port 1: 5...10 bar
Pilot air port 2: 5...10 bar

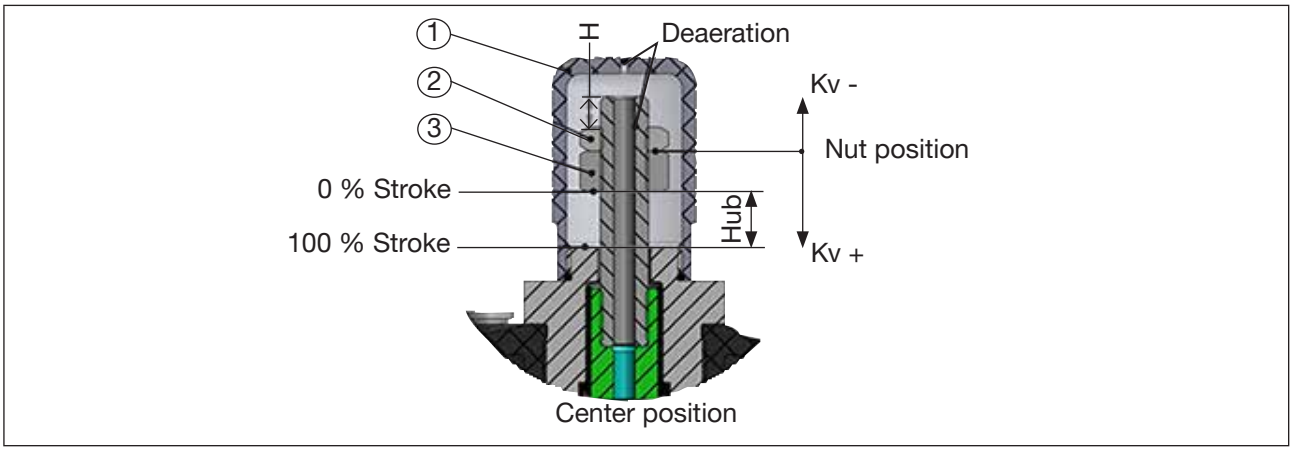


Figure 5: Setting of the center position

→ Unscrew transparent cap (Position 1):
Actuator sizes 50, 70 and 90: Wrench size 28.

→ Pressurize pilot air port 1 of the actuator with compressed air (5 bar).

→ Loosen lock nut (Position 2):
Actuator size 50: Wrench size 13;
Actuator sizes 70 and 90: Wrench size 17.

→ Adjust the center position via the nut (Position 3).

→ Retighten lock nut (Position 2):
Actuator size 50 max. 20^{+5} Nm
Actuator size 70 max. 30^{+5} Nm
Actuator size 90 max. 45^{+5} Nm

→ Screw transparent cap back on.

To limit the center position to 50 % of the total stroke, set dimension H on the nuts.

Actuator size [mm]	Orifice, Diaphragm size [mm]	Dimension H ±0.3 [mm]		Stroke total [mm]	
		EPDM	PTFE	EPDM	PTFE
50	8	14.6	14.6	2.4	2.4
	15	12.2	13.4	7.2	4.8
70	15	14.6	15.3	6.6	5.2
	20	13.3	13.8	9.2	8.2
	25	13.2	13.9	9.4	8.0
90	25	16.3	16.8	9.0	8.0

Table 1: Setting of the center position to 50 % of the total stroke

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

7 TECHNICAL DATA

7.1 Conformity

The device conforms with the EU Directives according to the EU Declaration of Conformity (if applicable).

7.2 Standards

The applied standards, which verify conformity with the EU Directives, can be found on the EU-Type Examination Certificate and / or the EU Declaration of Conformity (if applicable).

7.3 Type label

WARNING!

Risk of injury from high pressure.

Excessive pressure can damage the device.

▸ Comply with pressure range values on the type label.

Example:

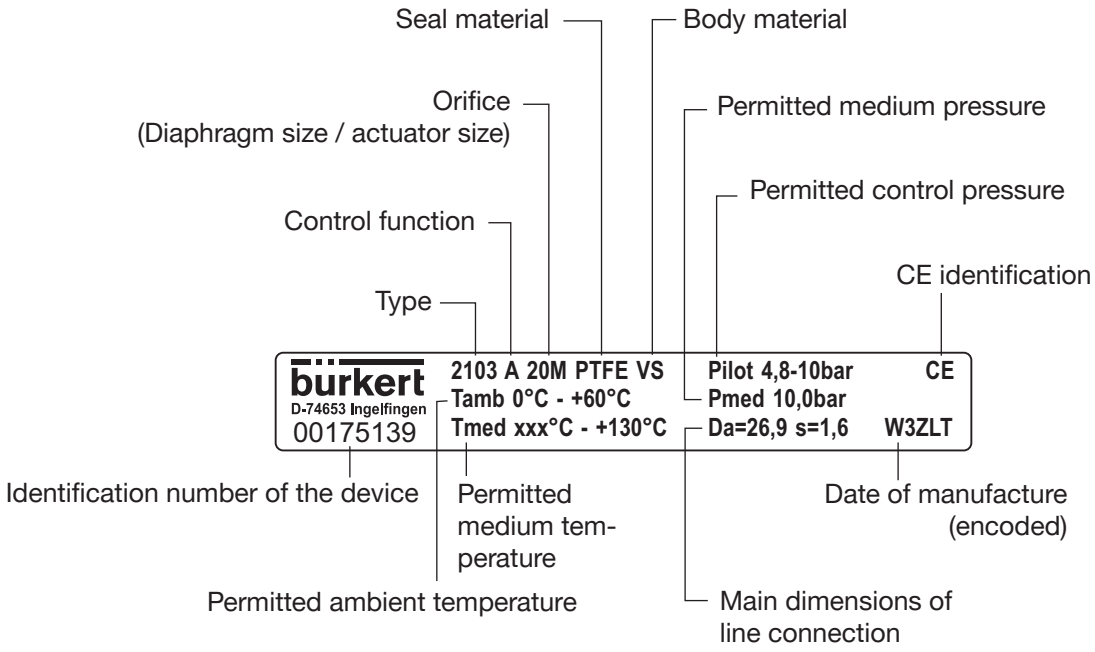


Figure 6: Description of the type label (example)

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

7.4 Labeling of the forged body

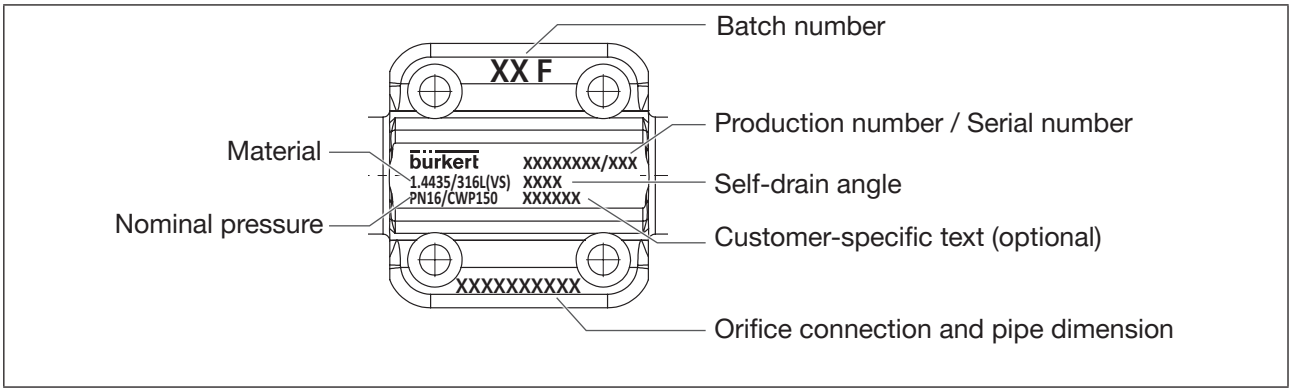


Figure 7: Labeling of the forged body

7.5 Labeling of the tube valve body (VP)

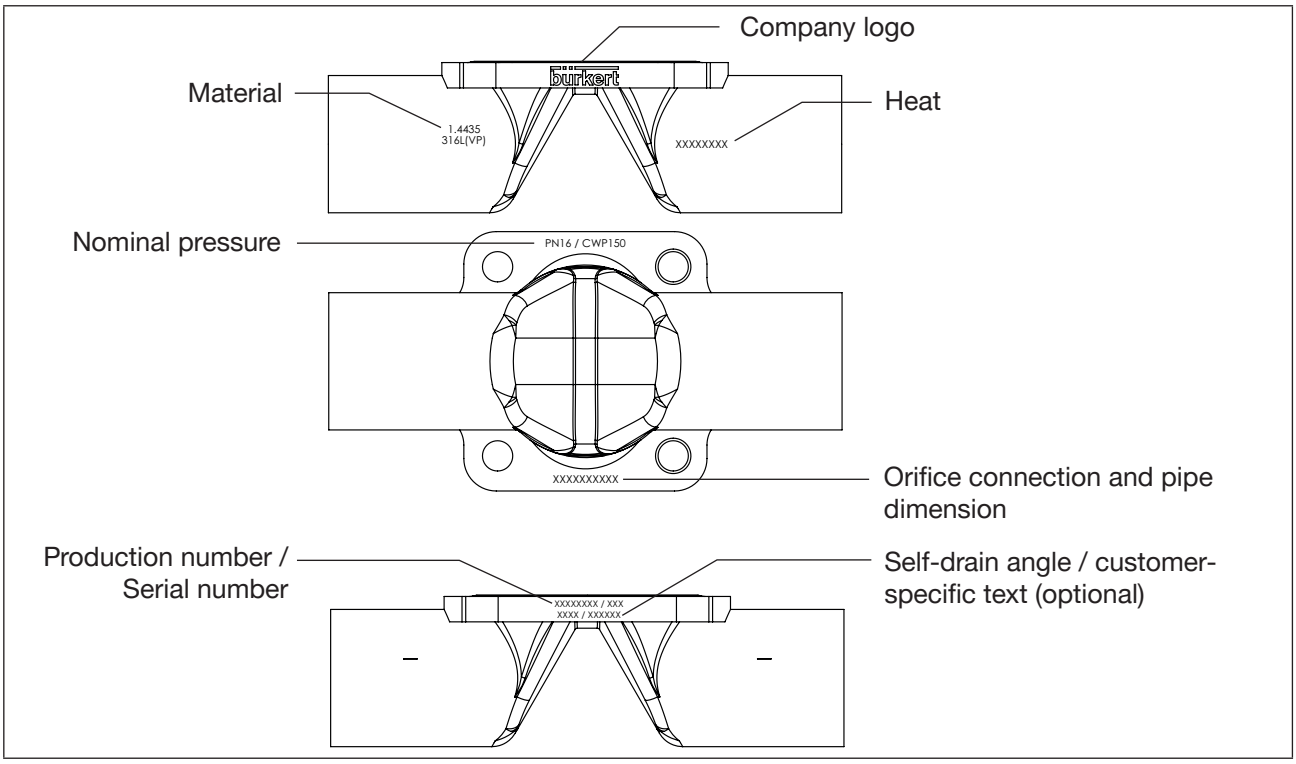


Figure 8: Labeling of the tube valve body (VP)

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

7.6 Operating conditions

7.6.1 Temperature ranges

Permitted ambient temperature for actuators

Actuator size	Actuator material	Ambient temperature [1]
ø 50 mm	PPS	0...+60 °C[2] 0...+100 °C[3]
ø 70 mm		
ø 90 mm		
ø 130 mm		

Table 2: Permitted ambient temperature for actuator

1) If using a pilot valve / control unit, observe its temperature range.

Permitted medium temperature for body

Body material		Medium temperature
Cast body (VG)	1.4435 (AISI 316L)	-10...+150 °C
Forged body (VS)	1.4435 BN2 (AISI 316L) nach ASME BPE 1997	
Tube valve body (VP)	1.4435 BN2 (AISI 316L)	

Table 3: Permitted medium temperature for body

Permitted medium temperature for diaphragms

The indicated medium temperatures apply only to media which do not corrode or swell the diaphragm materials.

The behavior of the medium with respect to the diaphragm may be changed by the medium temperature.

The function properties, in particular the service life of the diaphragm, may deteriorate if the medium temperature increases.

Do not use the diaphragms as steam shut-off element.

Material	Temperature [°C]	Remarks
EPDM (AB)	-10...+130	Steam sterilization up to +140 °C / 60 min
EPDM (AD)	-5...+143	Steam sterilization up to +150 °C / 60 min
FKM (FF)	0...+130	No steam / dry heat up to +150 °C / 60 min
PTFE (EA)	-10...+130	Steam sterilization up to +140 °C / 60 min
Advanced PTFE (EU)	-5...+143	Steam sterilization up to +150 °C / 60 min
Advanced PTFE (ET)	-10...+90	-
Gylon (ER)	-5...+130	Steam sterilization up to +140 °C / 60 min

Table 4: Permitted medium temperature for diaphragms

2) Pilot air ports with push-in connector

3) Pilot air ports with threaded bushing

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

7.6.2 Pressure ranges 2/2-way valve

To ensure reliable operation with pneumatic position controller, observe the permitted minimum and maximum pilot pressure on the type label.

Pilot pressure for valves with pneumatic position controller

Actuator size	Pilot pressure
ø 50 mm	5.5...7.0 bar
ø 70 mm	
ø 90 mm	
ø 130 mm	

Table 5: Pilot pressure for valves with pneumatic position controller

Maximum pilot pressure for valves without pneumatic position controller

Actuator size	Actuator material	Max. permitted pilot pressure
ø 50 mm	PPS	10 bar
ø 70 mm		
ø 90 mm		
ø 130 mm		7 bar

Table 6: Maximum pilot pressure for valves without pneumatic position controller

Pilot pressure for control function A

Actuator size [mm]	Orifice Diaphragm size [mm]	Pilot pressure [bar] for medium pressure	
		0 bar	maximal
ø 50	8 EPDM / FKM	2.5	2.3
	8 PTFE	3.8	3.5
	15	4.5	4.2
ø 70	15	4.8	4.5
ø 70	20	4.8	4.5
ø 70	25	5.5	4.3
ø 90		5.0	4.0
ø 90	32	5.0	4.5
ø 90	40	5.0	4.5
ø 130		5.0	4.6
ø 130	50	5.0	4.8

Table 7: Pilot pressure for control function A

Designs with lower pilot pressure (reduced spring force) are available on request. Contact your Bürkert sales office or our Sales Center, e-mail: info@burkert.com

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Operating pressure for control function A

The values apply to body made of

- forged steel (VS)
- precision casting (VG)
- tube valve body (VP)

Actuator size [mm]	Orifice Diaphragm size [mm]	Max. sealed medium pressure [bar]			
		Pressure on one side		Pressure on both sides	
		EPDM/FKM	PTFE	EPDM/FKM	PTFE
ø 50	8	10	10	10	10
ø 50	15	7.5	5	5	3.5
ø 70	15	10	10	10	10
ø 70	20	10	10	10	7.5
ø 70	25	6.5	4.5	5.5	4
ø 90		10	8	10	7
ø 90	32	8	6	6	4
ø 90	40	5.5	5	4	3
ø 130		10	10	10	9
ø 130	50	10	7	7	5

Table 8: Operating pressure for control function A

Required minimum pilot pressure depending on medium pressure

The following graphs illustrate the required minimum pilot pressure depending on the medium pressure for control functions B and I.

The values apply to body made of

- forged steel (VS)
- precision casting (VG)
- tube valve body (VP)

When using Type 2103, 2104 or 2105 as a control valve, pressure conditions may deviate in some cases. These conditions appear in the diagrams.

Control function B / elastomer diaphragm

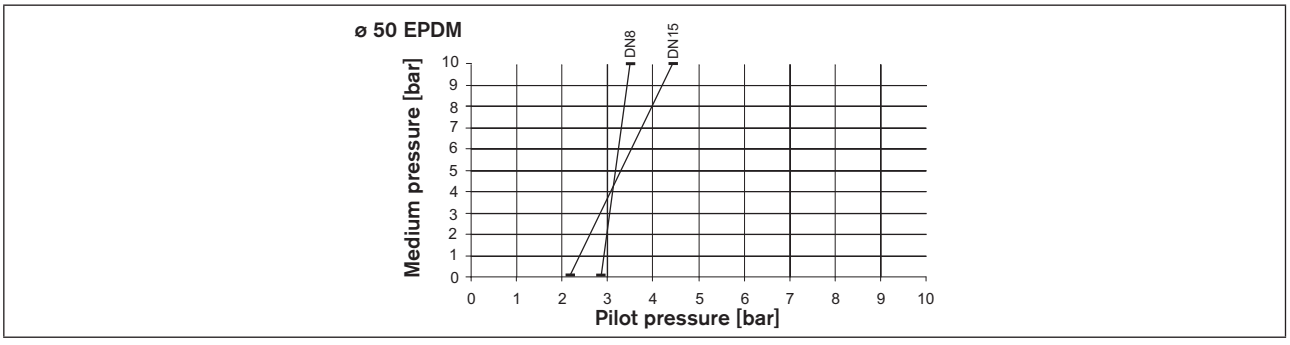


Figure 9: Pressure graph, actuator ø 50 mm, control function B, elastomer diaphragm

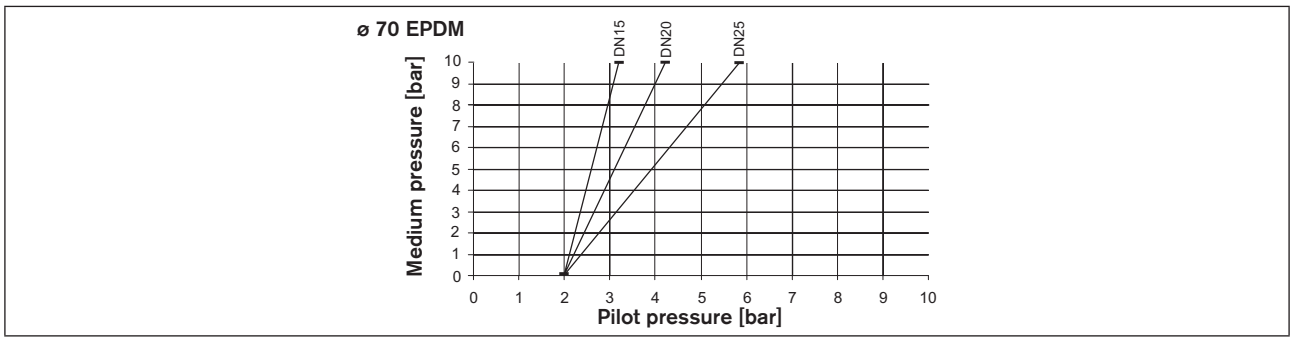


Figure 10: Pressure graph, actuator ø 70 mm, control function B, elastomer diaphragm

Graph for control valve

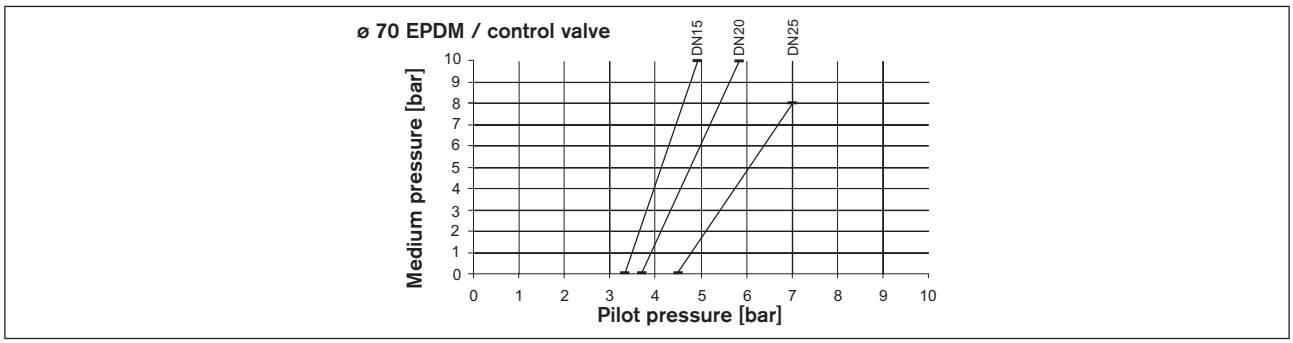


Figure 11: Pressure graph for control valve, actuator ø 70 mm, control function B, elastomer diaphragm

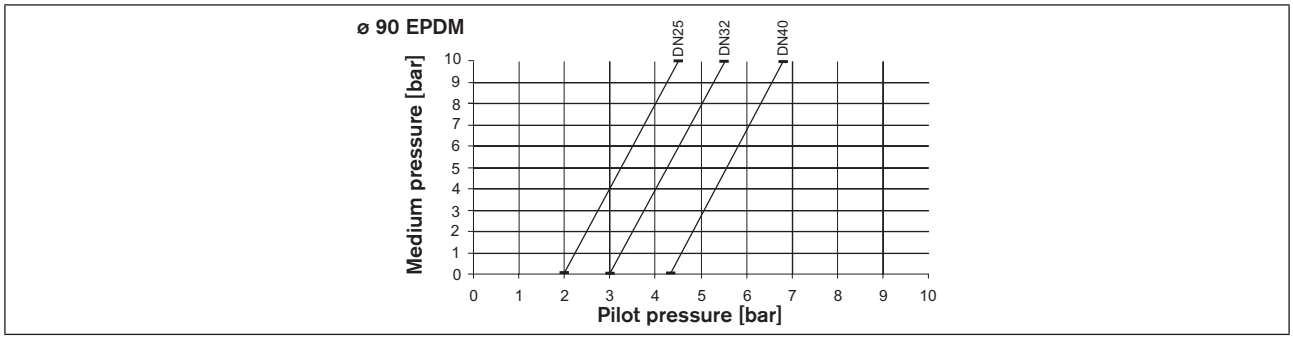


Figure 12: Pressure graph, actuator ø 90 mm, control function B, elastomer diaphragm

Graph for control valve

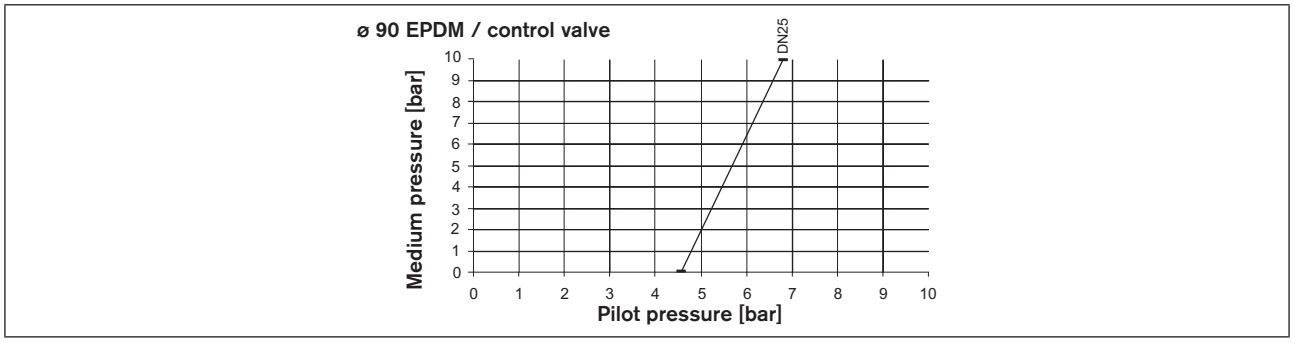


Figure 13: Pressure graph for control valve, actuator ø 90 mm, control function B, elastomer diaphragm

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

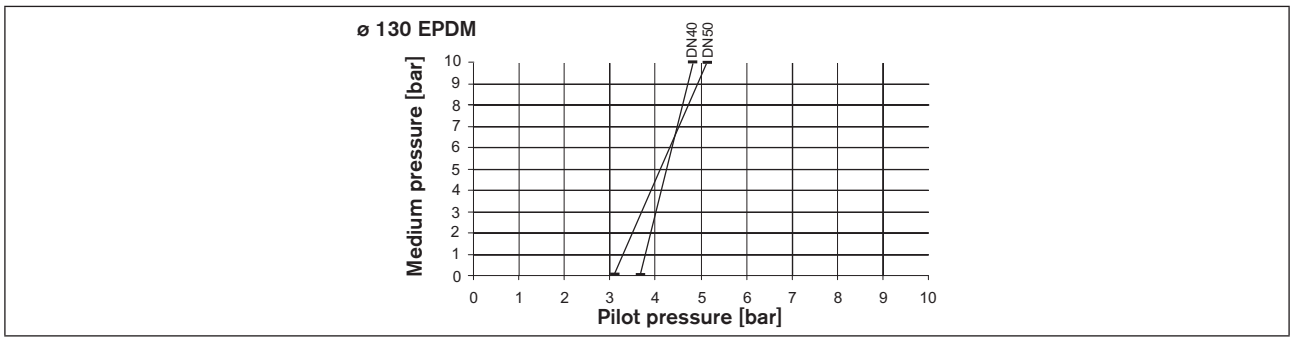


Figure 14: Pressure graph, actuator ø 130 mm, control function B, elastomer diaphragm

Graph for control valve

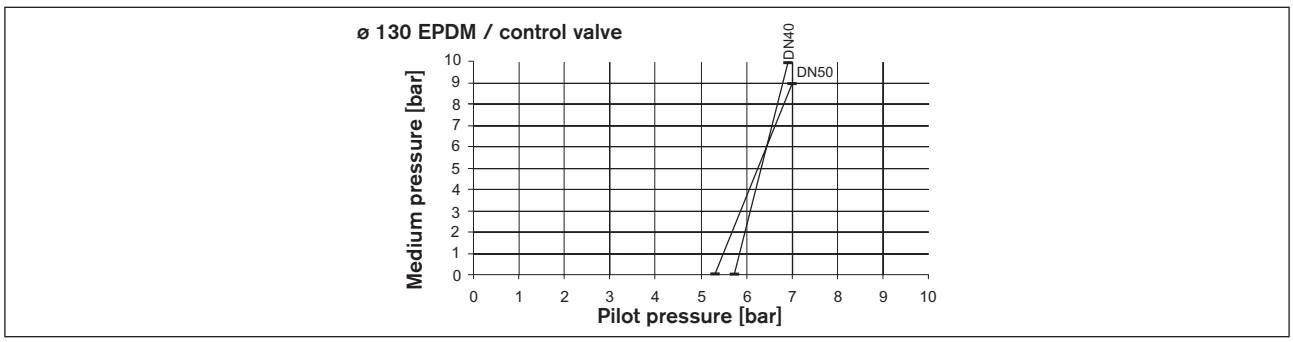


Figure 15: Pressure graph for control valve, actuator ø 130 mm, control function B, elastomer diaphragm

Control function B / PTFE elastomer diaphragm

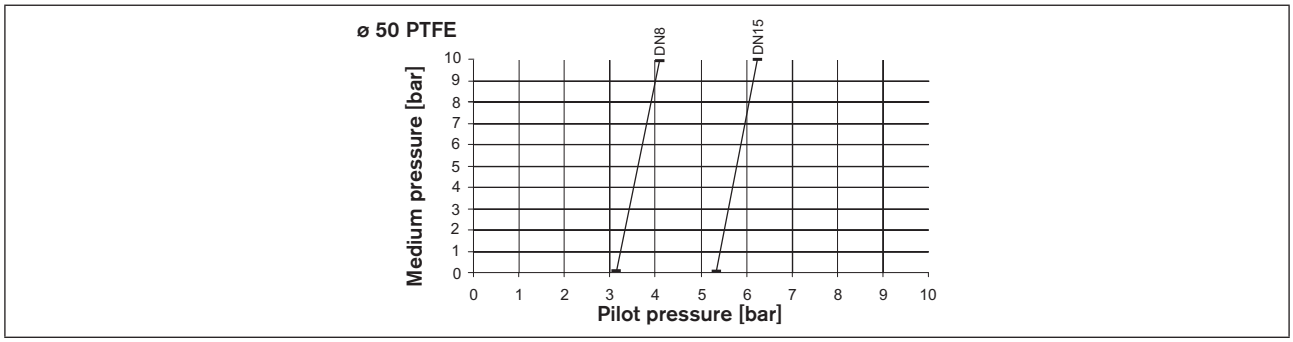


Figure 16: Pressure graph, actuator ø 50 mm, control function B, PTFE elastomer diaphragm

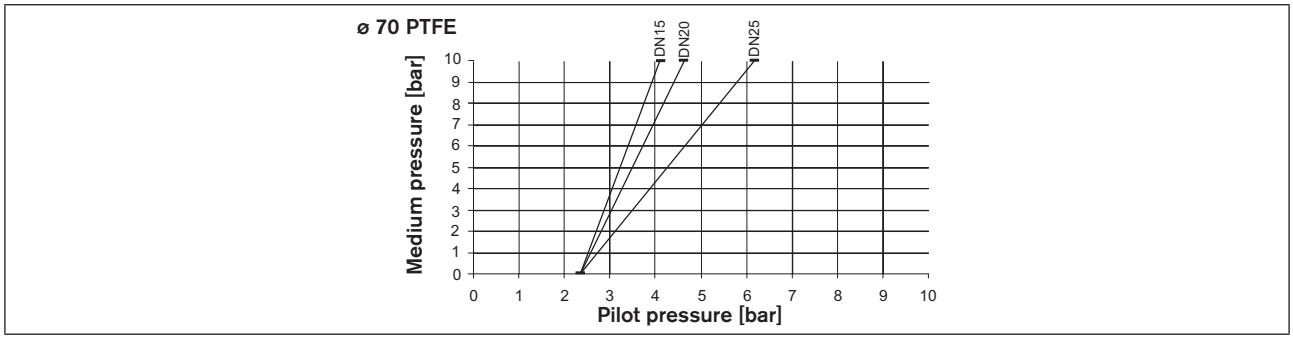


Figure 17: Pressure graph, actuator ø 70 mm, control function B, PTFE elastomer diaphragm

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Graph for control valve

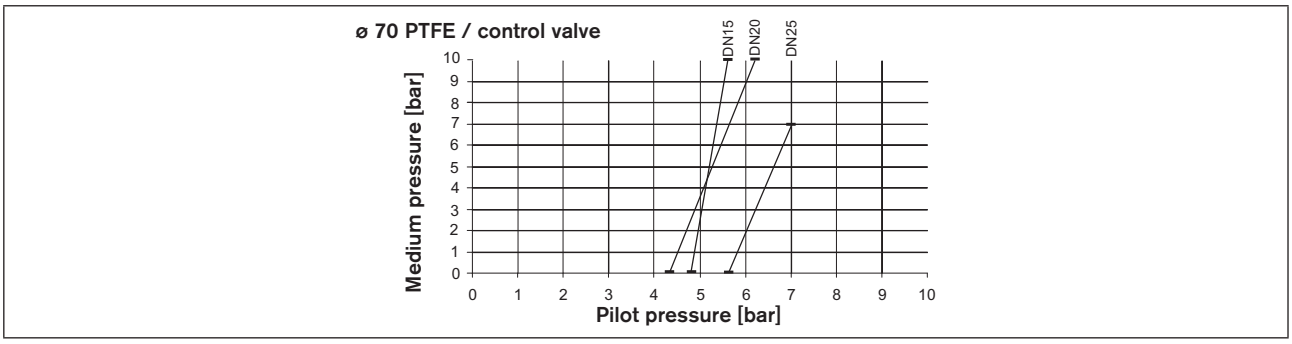


Figure 18: Pressure graph for control valve, actuator ø 70 mm, control function B, PTFE elastomer diaphragm

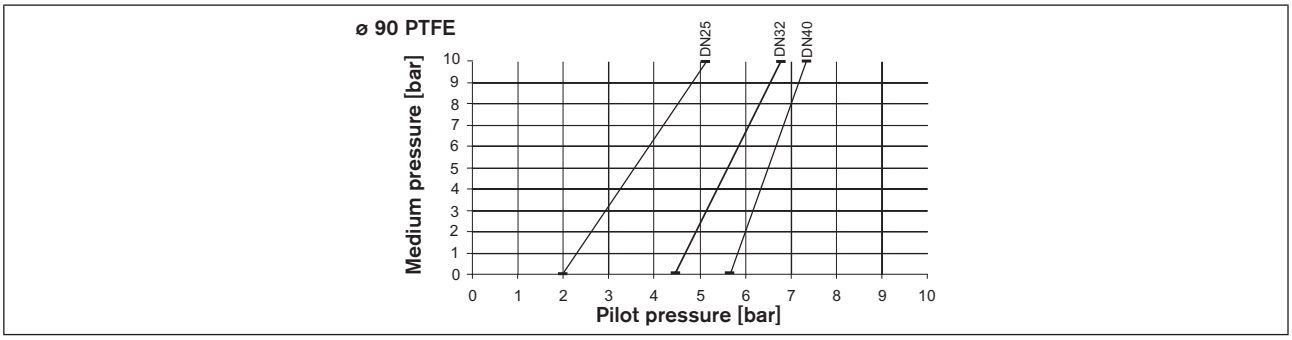


Figure 19: Pressure graph, actuator ø 90 mm, control function B, PTFE elastomer diaphragm

Graph for control valve

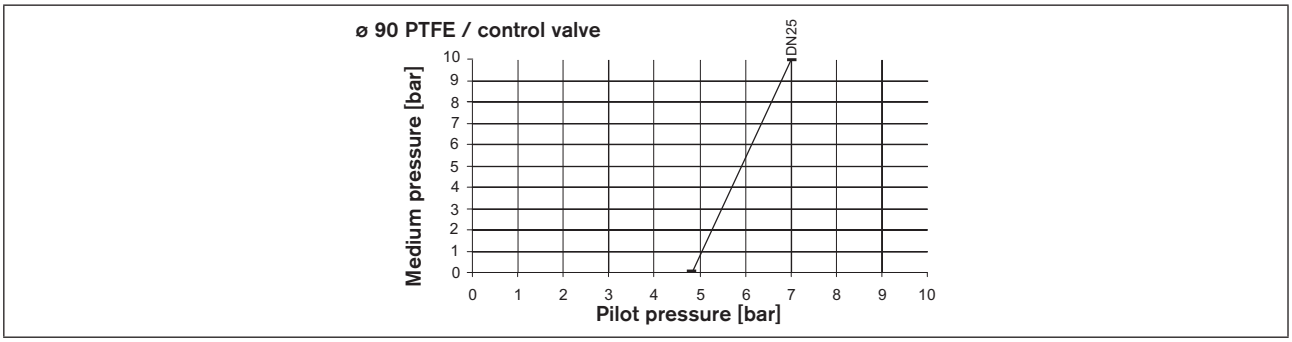


Figure 20: Pressure graph for control valve, actuator ø 90 mm, control function B, PTFE elastomer diaphragm

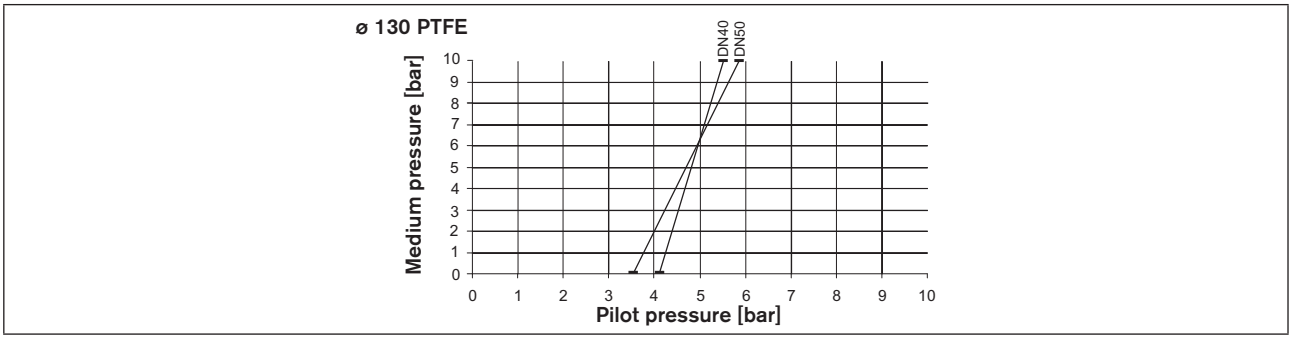


Figure 21: Pressure graph, actuator ø 130 mm, control function B, PTFE elastomer diaphragm

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Graph for control valve

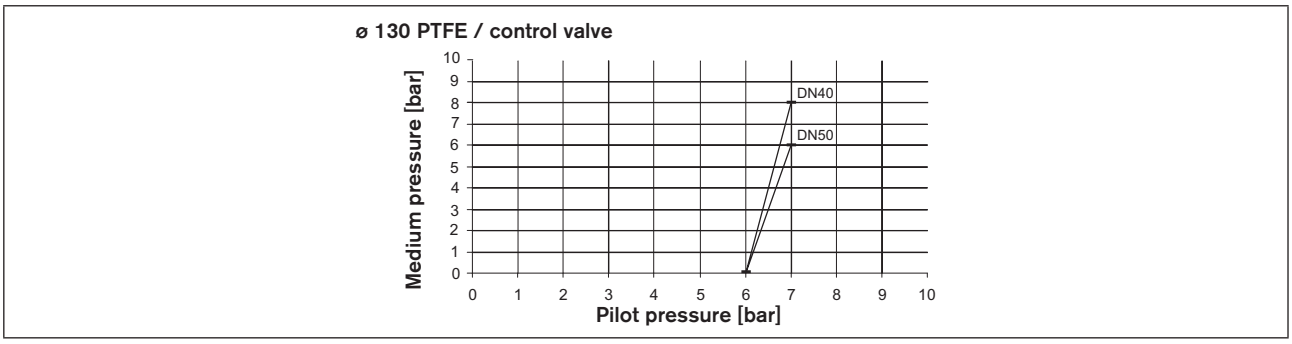


Figure 22: Pressure graph for control valve, actuator ø 130 mm, control function B, PTFE elastomer diaphragm

Control function I / elastomer diaphragm

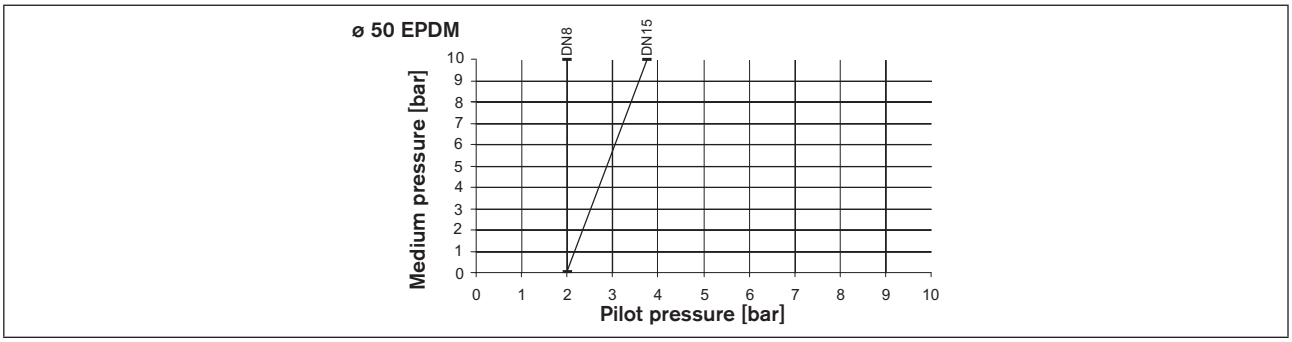


Figure 23: Pressure graph, actuator ø 50 mm, control function I, elastomer diaphragm

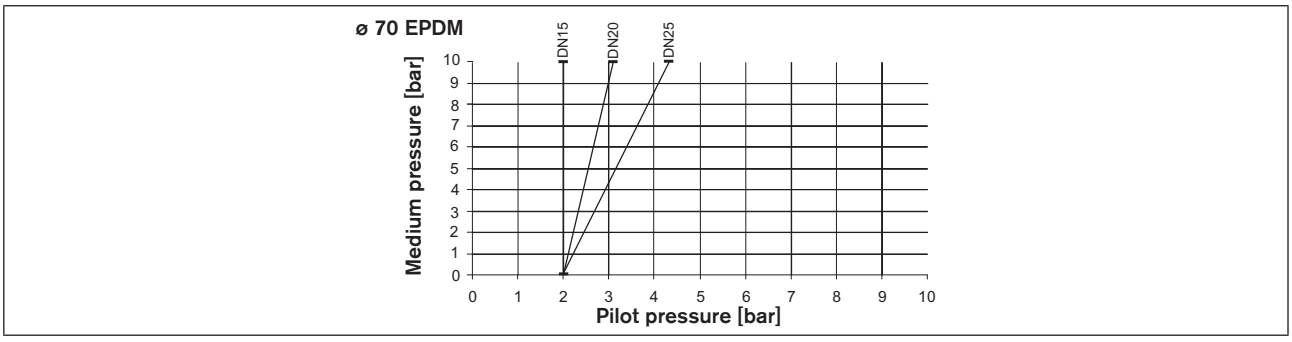


Figure 24: Pressure graph, actuator ø 70 mm, control function I, elastomer diaphragm

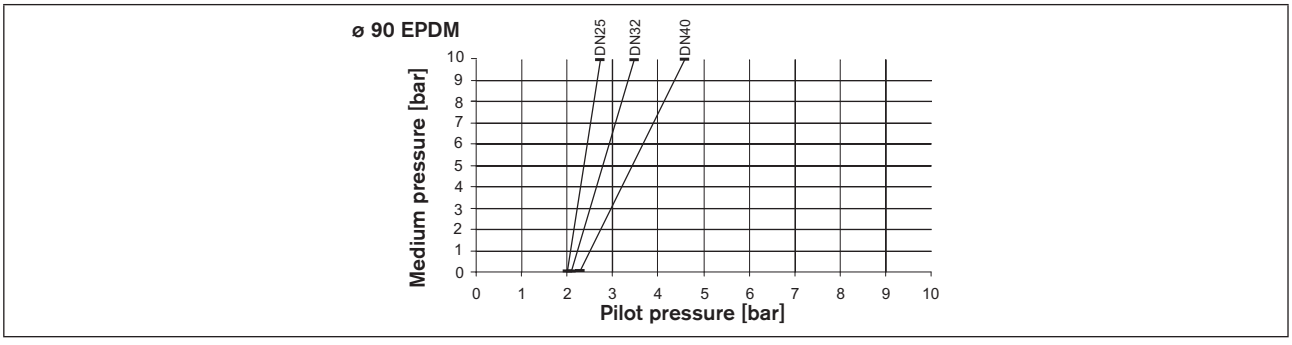


Figure 25: Pressure graph, actuator ø 90 mm, control function I, elastomer diaphragm

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

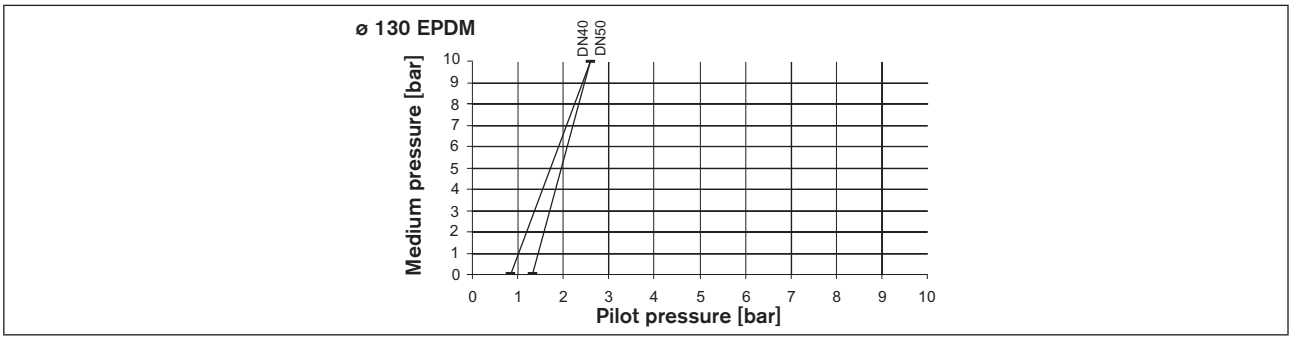


Figure 26: Pressure graph, actuator ø 130 mm, control function I, elastomer diaphragm

Control function I / PTFE elastomer diaphragm

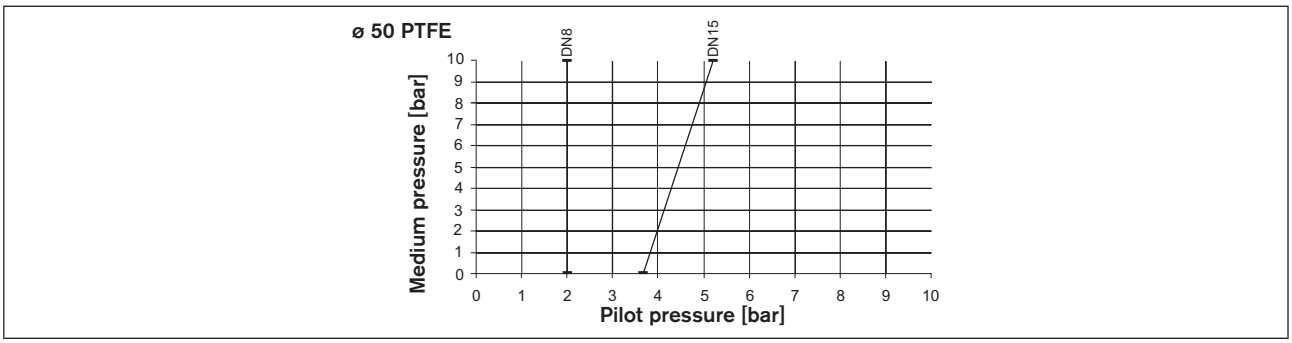


Figure 27: Pressure graph, actuator ø 50 mm, control function I, PTFE elastomer diaphragm

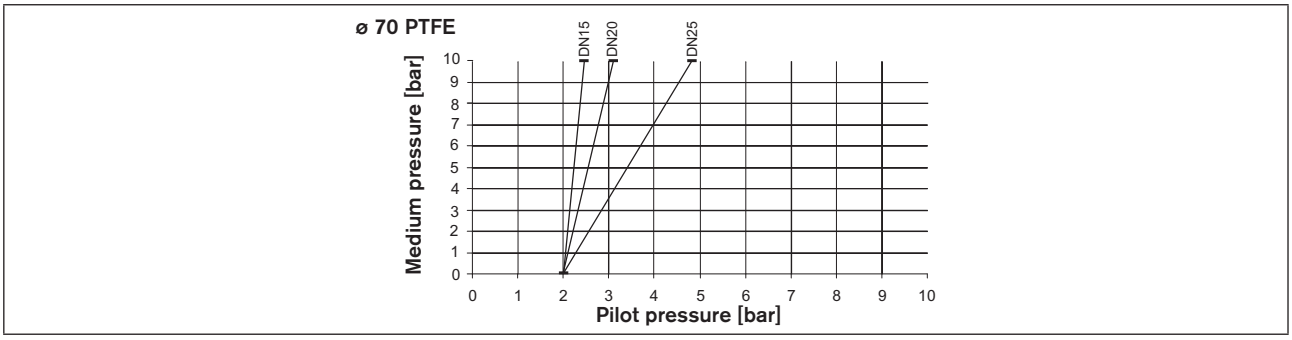


Figure 28: Pressure graph, actuator ø 70 mm, control function I, PTFE elastomer diaphragm

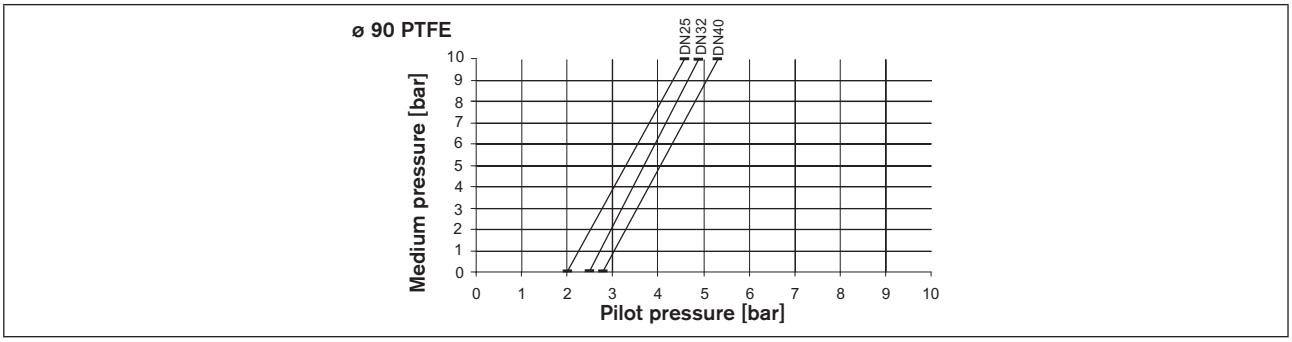


Figure 29: Pressure graph, actuator ø 90 mm, control function I, PTFE elastomer diaphragm

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

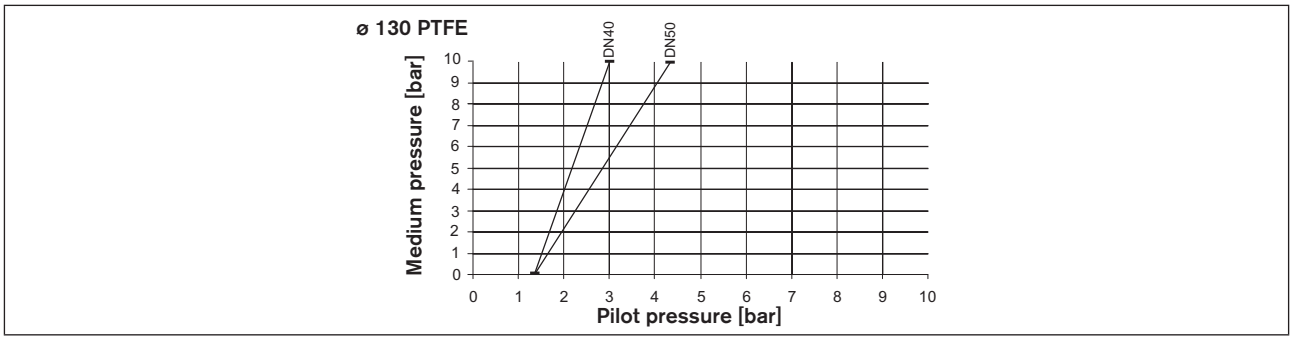


Figure 30: Pressure graph, actuator ø 130 mm, control function I, PTFE elastomer diaphragm

7.6.3 Pressure ranges 2/3-way valve

To ensure reliable operation with pneumatic position controller, observe the permitted minimum and maximum pilot pressure on the type label.

Maximal pilot pressure

Actuator size	Actuator material	Max. pilot pressure
ø 50 mm	PPS	10 bar
ø 70 mm		
ø 90 mm		

Table 9: Max. pilot pressure

Operating pressure for control function A

Actuator size [mm]	Orifice Diaphragm size [mm]	Pilot pressure [bar] for medium pressure	
		0 bar	maximal
ø 50 mm	8 EPDM / FKM	4.0	3.6
	8 PTFE	4.0	3.7
	15	4.5	3.4
ø 70 mm	15	3.7	3.3
	20	3.7	3.3
	25	4.1	3.2
ø 90 mm	25	4.8	3.9

Table 10: Operating pressure for control function A

Designs with lower pilot pressure (reduced spring force) are available on request. Contact your Bürkert sales office or our Sales Center, e-mail: info@burkert.com

Operating pressure for control function A

The values apply to body made of

- forged steel (VS)
- precision casting (VG)
- tube valve body (VP)

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Actuator size [mm]	Orifice Diaphragm size [mm]	Max. sealed medium pressure [bar]			
		Pressure on one side		Pressure on both sides	
		EPDM/FKM	PTFE	EPDM/FKM	PTFE
ø 50	8	10	10	10	10
ø 50	15	7.5	-	5	-
ø 70	15	10	10	10	10
ø 70	20	10	10	10	7.5
ø 70	25	6.5	3.5	5.5	2
ø 90	25	10	8	10	7

Table 11: Operating pressure for control function A

7.7 Flow characteristic

Example of flow characteristics: Connection size DN 25, according to ASME
seal material EPDM

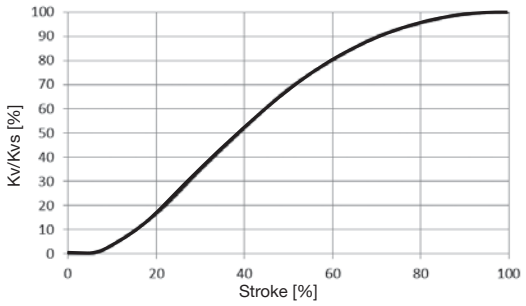


Figure 31: Example of flow characteristics for diaphragm control valve

7.7.1 Flow values for forged bodies

Kv values for forged bodies VS - DIN (DIN 11850 series 2 / DIN 11866 series A)												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]										
			Stroke [%]										
			5	10	20	30	40	50	60	70	80	90	100
8	8	EPDM	0	0	0	0.09	0.3	0.53	0.8	1.1	1.4	1.6	1.7
		PTFE	0	0	0.19	0.45	0.79	1.1	1.4	1.6	1.8	1.9	1.9
	10	EPDM	0	0	0	0.06	0.24	0.48	0.7	0.96	1.2	1.4	1.5
		PTFE	0	0	0.15	0.37	0.66	0.92	1.2	1.5	1.7	1.8	1.9
15	15	EPDM	0	0	0.63	1.5	2.7	3.7	4.6	5.5	6.0	6.2	6.5
		PTFE	0	0	0.32	1.1	1.9	2.7	3.6	4.4	5.1	5.6	6.0
20	20	EPDM	0	0.58	2.1	4.4	6.3	8.0	9.5	10.6	11.5	12	12.4
		PTFE	0	0.3	1.8	3.1	2.0	7.0	8.4	9.7	10.7	11.5	12.0
25	25	EPDM	0	0.1	2.6	4.8	8	10.8	13.4	15.8	17.4	18.9	20
		PTFE	0	0.6	2.4	4.1	6.5	9	11	12.9	14.6	16	17

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Kv values for forged bodies VS - DIN (DIN 11850 series 2 / DIN 11866 series A)												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]									
			Stroke [%]									
			5	10	20	30	40	50	60	70	80	90	100
40	32	EPDM	0	2.9	8.9	15.6	21.6	26.8	30.5	32.5	33.2	33.9	34
		PTFE	2.3	4.5	10.2	16.7	21.9	26.5	29.8	32.1	33.4	33.8	34
	40	EPDM	1.3	3.7	9.4	16.6	22.6	28	31.9	35.1	37.4	39.1	40
		PTFE	1.6	3.9	9.3	16.2	22.1	27.3	31.5	34.6	37.2	39.1	40
50	50	EPDM	0	3.3	14.4	26.7	37.8	46.5	52.5	57.6	60.6	63.3	66
		PTFE	0.8	5.7	16	28.1	38.9	47.4	53	57.3	60.6	63.5	66

Table 12: Kv values for forged bodies VS - DIN

Kv values for forged bodies VS - ISO (EN ISO 1127/ISO 4200 / DIN 11866 series B)												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]									
			Stroke [%]									
			5	10	20	30	40	50	60	70	80	90	100
8	10	EPDM	0	0	0	0.05	0.18	0.33	0.48	0.66	0.84	1.01	1.1
		PTFE	0	0	0.06	0.2	0.33	0.5	0.66	0.82	0.97	1.05	1.1
15	10	EPDM	0	0.05	1.01	2.3	3.4	4.3	4.8	5.1	5.2	5.4	5.5
		PTFE	0	0.22	0.86	1.5	2.4	3.3	4.0	4.5	4.9	5.1	5.2
		EPDM	0	0	0.62	1.5	2.8	3.7	4.4	4.9	5.1	5.3	5.5
		PTFE	0	0	0.18	0.88	1.7	2.6	3.5	4.2	4.7	5.0	5.2
	15	EPDM	0	0	0.63	1.5	2.7	3.7	4.6	5.5	6.0	6.2	6.5
		PTFE	0	0	0.32	1.1	1.9	2.7	3.6	4.4	5.1	5.6	6.0
		EPDM	0	0	0.63	1.5	2.7	3.7	4.6	5.5	6.0	6.2	6.5
		PTFE	0	0	0.32	1.1	1.9	2.7	3.6	4.4	5.1	5.6	6.0
20	20	EPDM	0	0.58	2.1	4.4	6.3	8.0	9.5	10.6	11.5	12.1	12.5
		PTFE	0	0.3	1.8	3.1	2.0	7.0	8.4	9.7	10.7	11.5	12.0
25	25	EPDM	0	0.06	2.4	4.3	7.2	9.7	12.1	14.2	15.7	17.0	18.0
		PTFE	0	0.56	2.2	3.9	6.1	8.5	10.4	12.2	13.7	15.1	16.0
40	40	EPDM	1.3	3.8	9.6	17.0	23.2	28.7	32.7	36.0	38.3	40.1	41.0
		PTFE	1.6	3.9	9.3	16.2	22.1	27.3	31.5	34.6	37.2	39.1	40.0
50	50	EPDM	0	3.3	14.4	26.7	37.8	46.5	52.5	57.6	60.6	63.3	66.0
		PTFE	0.8	5.8	16.3	28.5	39.5	48.1	53.8	58.1	61.5	64.5	67.0

Table 13: Kv values for forged bodies VS - ISO

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Kv values for forged bodies VS - ASME (ASME BPE / DIN 11866 series C)												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]									
			Stroke [%]									
			5	10	20	30	40	50	60	70	80	90	100
8	1/2“	EPDM	0	0	0	0.06	0.24	0.48	0.7	0.96	1.2	1.4	1.5
		PTFE	0	0	0.15	0.37	0.66	0.92	1.2	1.5	1.7	1.8	1.9
15	1/2“	EPDM	0	0.1	1.2	2.3	2.9	3.1	3.1	3.1	3.1	3.1	3.1
		PTFE	0	0.24	0.98	1.8	2.4	2.8	3.0	3.1	3.1	3.1	3.1
		EPDM	0	0	0.65	1.5	2.5	2.9	3.1	3.1	3.1	3.1	3.1
		PTFE	0	0.01	0.2	0.89	1.7	2.5	2.8	3.0	3.1	3.1	3.1
20	3/4“	EPDM	0	1.0	2.7	4.9	6.6	7.7	8.2	8.4	8.4	8.4	8.4
		PTFE	0	0.3	1.8	3.5	5.3	6.7	7.6	8.1	8.4	8.5	8.5
25	1"	EPDM	0	0.55	2.6	5.4	8.1	10.6	12.4	13.9	14.8	15.4	15.5
		PTFE	0.1	0.67	2.3	4.3	6.7	8.9	10.7	12.2	13.4	14.0	14.5
40	1 ½"	EPDM	0	3.1	9.6	17.0	23.5	29.1	33.2	35.4	36.1	36.9	37.0
		PTFE	2.5	4.9	11.2	18.4	24.2	29.2	32.9	35.4	36.8	37.3	37.5
50	2"	EPDM	0	2.4	12.9	26.0	36.9	45.5	52.6	58.1	61.9	64.6	66.0
		PTFE	1.6	6.5	15.6	27.3	38.0	47.3	54.2	58.9	62.1	64.4	66.0

Table 14: Kv values for forged bodies VS - ASME

Kv values for forged bodies VS - BS 4825												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]									
			Stroke [%]									
			5	10	20	30	40	50	60	70	80	90	100
8	1/4“	EPDM	0	0	0	0.08	0.29	0.45	0.5	0.5	0.5	0.5	0.5
		PTFE	0	0	0.18	0.36	0.47	0.5	0.5	0.5	0.5	0.5	0.5
15	1/2“	EPDM	0	0.18	1.2	2.3	3.1	3.5	3.7	3.7	3.7	3.7	3.7
		PTFE	0	0.35	1.1	2.0	2.8	3.3	3.5	3.6	3.6	3.6	3.6
		EPDM	0	0	0.65	1.5	2.5	3.2	3.6	3.7	3.7	3.7	3.7
		PTFE	0	0	0.31	1.0	1.9	2.7	3.2	3.4	3.6	3.6	3.6

Table 15: Kv values for forged bodies VS - BS 4825

7.7.2 Flow values for cast bodies

Kv values for cast bodies VG - all standards											
Diaphragm size	Orifice con-nection (DN)	Seal material	Kv value [m3/h]								
			Stroke [%]								
			10	20	30	40	50	60	70	80	90	100
8	8	EPDM	0	0	0	0.14	0.29	0.45	0.58	0.71	0.84	0.95
		PTFE	0	0.26	0.5	0.73	0.88	1.1	1.3	1.4	1.4	1.5

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Kv values for cast bodies VG - all standards											
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]									
			Stroke [%]									
			10	20	30	40	50	60	70	80	90	100
15	15	EPDM	0.1	0.24	1	2	3	3.7	4.4	5.1	5.3	5.6
		PTFE	0.5	1.2	1.9	2.6	3.5	4	4.5	4.8	5	5.3
20	20	EPDM	0.1	0.3	2.2	4.2	6.1	7.6	8.8	9.8	10.5	10.7
		PTFE	0.6	1.1	2.5	3.9	6.3	7.9	8.6	9.5	10.3	10.5
25	25	EPDM	0.7	1.5	3.7	6.3	8.6	10.5	12.2	13	14.1	14.6
		PTFE	0.4	0.7	2.3	4.2	6.2	8.2	9.9	11.9	13	13.6
40	40	EPDM	1.9	8.1	15.3	21.6	23.6	26.2	29.1	32.2	33.8	35
		PTFE	2.2	8.2	15.4	21.4	24.4	26.1	29	31.6	33.7	35
50	50	EPDM	4.2	10.4	20.9	29.2	35.2	38	40.8	43.7	46	47
		PTFE	3.6	11.5	20.7	30.3	36.1	39.4	41.8	45.1	47.4	48

Table 16: Kv values for cast bodies VG

7.7.3 Flow values for tube valve body

Kv values for tube valve bodies VP - DIN (DIN 11850 series 2 / DIN 11866 series A)												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]									
			Stroke [%]									
			5	10	20	30	40	50	60	70	80	90	100
15	15	EPDM	0	0.1	1.1	2.4	3.6	4.7	5.7	6.3	6.8	7.2	7.6
		PTFE	0	0.1	0.6	1.4	2.3	3.1	3.9	4.4	5	5.5	5.8
		EPDM	0	0	0.4	1.3	2.5	3.7	4.7	5.6	6.3	6.9	7.2
		PTFE	0	0	0.1	0.6	1.3	2.1	3.1	3.8	4.4	5.3	6.7
	20	EPDM	0	0.1	1	2	3.1	4.5	5.4	6.2	6.6	7.1	7.4
		PTFE	0	0.1	0.5	1.1	1.7	2.3	3	3.6	4.3	4.7	5.1
		EPDM	0	0	0.1	0.9	1.8	2.8	4.3	5.3	6	6.5	6.9
		PTFE	0	0	0	0.5	1.2	1.9	2.6	3.6	4.5	5.1	5.5
20	25	EPDM	0	0.3	2	4	6.7	9.2	11.2	12.6	13.8	14.5	14.9
		PTFE	0	0.2	1.4	2.7	4.3	6.4	9.1	11	12.3	13.2	13.7
25	32	EPDM	0	0	1.6	4	7.2	11	14.2	16.8	19	21.1	22.5
		PTFE	0	0.3	1.8	3.8	6	8.7	11.4	13.6	15.9	17.6	18.8
		EPDM	0	0	0.2	2.1	4.4	7.4	11.1	13.8	16.4	18.4	20
		PTFE	0	0	0.4	1.8	3.4	5.2	7.6	9.9	12.4	14.3	15.8
32	40	EPDM	0	0.1	3.4	8.2	13.8	20.3	24.9	28.8	32	34	35
		PTFE	0.2	1.9	5.4	9.5	15.7	20.5	24.6	28.5	31.4	33.7	34.5
40	50	EPDM	0	2.3	8.3	17.5	25.1	31.5	36.5	39.6	43.6	43.8	46
		PTFE	1	3.2	8.8	16.4	24	30.4	34.6	39.5	42.5	44.4	43.5
		EPDM	0	0.3	5.3	12.9	22	29.1	35.1	38.6	42.2	44.6	42.5
		PTFE	0	1.9	7.8	15.5	22.7	29.9	35.2	38.2	40.5	41	44

Table 17: Kv values for tube valve bodies VP - DIN

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Kv values for tube valve bodies VP - ISO (EN ISO 1127/ISO 4200 / DIN 11866 series B)												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]										
			Stroke [%]										
			5	10	20	30	40	50	60	70	80	90	100
8	8	EPDM	0	0	0	0.1	0.4	0.6	0.9	1.2	1.5	1.7	1.9
		PTFE	0	0	0.3	0.5	0.8	1.1	1.4	1.8	2	2.2	2.4
15	15	EPDM	0	0	0.8	1.7	2.8	4.1	5	5.8	6.3	6.9	7.2
		PTFE	0	0.2	0.9	1.5	2.4	3.3	4.1	4.8	5.4	5.8	6.1
		EPDM	0	0	0.4	1.1	2	3.3	4.4	5.3	6	6.6	7
		PTFE	0	0	0.2	1	1.9	3	4	4.9	5.6	6.2	6.6
20	20	EPDM	0	0.5	2.2	4.2	7.1	9	10.5	11.6	12.5	13.2	13.5
		PTFE	0	0	0.8	2.2	3.8	6.1	7.9	9.5	10.6	11.5	12.1
25	25	EPDM	0	0	1.6	4.1	7.3	11.3	14.1	16.1	18.5	19.6	21
		PTFE	0	0.5	2.4	4.4	6.7	10	12.3	14.1	16.1	17.3	18.4
		EPDM	0	0	0.2	2.1	4.4	7.5	11.4	13.7	15.8	17.6	19.1
		PTFE	0	0	0.3	1.8	3.3	5.1	7.5	10.5	12.5	14.2	15.6
32	32	EPDM	0	0	3.6	8.1	15	20.4	25.1	28.7	32.2	34.6	36
		PTFE	0	1.7	5.3	9.4	16	20.9	25.6	29.2	32.5	35.2	36
40	40	EPDM	0	1.7	7.9	17.2	25.4	32	38.2	42.4	45.3	46.6	48
		PTFE	0.9	3.4	9.4	17.5	25.4	31.9	36.7	41.4	43.7	46	47
		EPDM	0	0.2	5.2	13.6	22.9	30.5	36.3	41.6	44.1	46.5	47.5
		PTFE	0.1	1.8	7.9	15.7	23.5	30.6	36.1	41.9	44.3	46.2	47
50	50	EPDM	0	1	10.7	25.3	37.8	47.3	55.2	61.9	64.6	67.7	70
		PTFE	0	4.2	12.4	23.7	35.5	47.6	55.1	62.3	66.4	69.3	70

Table 18: Kv values for tube valve bodies VP - ISO

Kv values for tube valve bodies VP - ASME (ASME BPE / DIN 11866 series C)												
Diaphragm size	Orifice connection (DN)	Seal material	Kv value [m3/h]										
			Stroke [%]										
			5	10	20	30	40	50	60	70	80	90	100
8	½"	PTFE	0	0	0.1	0.4	0.8	1.1	1.4	1.6	1.9	2.1	2.2
15	¾"	PTFE	0	0	0.5	1.2	1.8	2.6	3.3	4.1	4.8	5.4	5.7
		PTFE	0	0	0.4	1.3	2.2	3.2	4.3	5.1	5.7	6.2	6.5
20	1"	PTFE	0	0.1	0.8	2.5	4.4	7	9	10.5	11.6	12.3	12.7
32	1 ½"	PTFE	0	0.4	4.9	9.3	15.8	20.7	24.9	28.1	31	31.5	32
40	2"	PTFE	1.4	3.7	9.4	16.3	23.3	30.6	35.2	39.3	43.5	44.8	45
		PTFE	0	1.8	7.2	14.6	22.5	29.9	35.3	39.9	44.4	45.7	46

Table 19: Kv values for tube valve body VP - ASME

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

7.7.4 Flow values 2/3-way valve

The flow values of the 2/3-way valve are identical to the values of the 2/2-way valve.

However, as the stroke of the 2/3-way valve is lower, the maximum flow rate is already reached with the following stroke:

- Diaphragm size 8: 50 %,
- Diaphragm size 15: 80 %,
- Diaphragm size 20: 80 %,
- Diaphragm size 25: 80%

The other values can be calculated accordingly.

7.8 General technical data

Materials	
Bodies	
Type 2103	Precision casting (VG), forged steel (VS), tube valve body (VP)
Type 2104, 2105	VA block material
Actuator	PPS and stainless steel
Sealing elements	FKM and EPDM
Diaphragm	EPDM, PTFE, FKM
Connections	
Pilot air connection	Plug-in hose connector 6/4 mm or 1/4” others on request
Medium connection	Weld end: in accordance with EN ISO 1127 (ISO 4200), DIN 11850 R2 other connections on request
Media	
Control medium	neutral gases, air
Flow media	liquids; ultrapure, sterile, aggressive or abrasive media
Control functions	see chapter “6.2”
Installation position	
Type 2103, 2104	any position, preferably with the actuator face up.
Type 2105	preferably with the actuator to the bottom (tank bottom valve)
Actuator size	ø 50 mm, ø 70 mm, ø 90 mm, ø 130 mm
Degree of protection	IP67 in accordance with IEC 529 / EN 60529

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

8 INSTALLATION

8.1 Safety instructions

DANGER!

Danger – high pressure in the equipment.

▸ Before loosening the lines and valves, turn off the pressure and vent the lines.

WARNING!

Risk of injury from improper installation.

▸ Installation may be carried out by authorised technicians only and with the appropriate tools!

Risk of injury from unintentional activation of the system and an uncontrolled restart.

▸ Secure system from unintentional activation.

▸ Following assembly, ensure a controlled restart.

For control function I – Danger if pilot pressure fails.

For control function I control and resetting occur pneumatically. If the pressure fails, no defined position is reached.

▸ To ensure a controlled restart, first pressurize the device with pilot pressure, then switch on the medium.

CAUTION!

Risk of injury due to a heavy device.

A heavy device can fall down during transport or during installation and cause injuries.

▸ Transport, install and dismantle a heavy device with the help of another person.

▸ Use appropriate tools.

8.2 Installation position

The installation position of the diaphragm control valve varies depending on the valve body.

Installation for self-drainage of the body

It is the responsibility of the installer and operator to ensure self-drainage.

Installation for leakage detection

One of the bores in the diaphragm socket, for monitoring leakage, must be at the lowest point.

8.2.1 Installation position 2/2-way valve type 2103

Installation position: any installation position, preferably with the actuator face up.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Ensuring self-drainage:

→ Install valve body at an angle α = 10° to 40° inclined towards the horizontal.
If bodies are made of material VS, VG and VP, a mark is attached which must face upwards (12 o'clock position, see "Figure 32").

→ Observe an inclination angle of 1°...5° to the line axis.

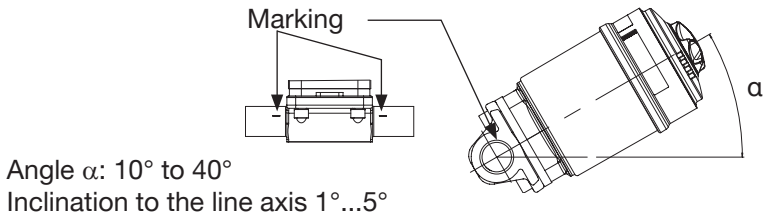

Figure 32: Installation position for self-drainage of the body

8.2.2 Installation position T-valve type 2104

For the installation of the T-valves into circular pipelines, we recommend the following installation positions

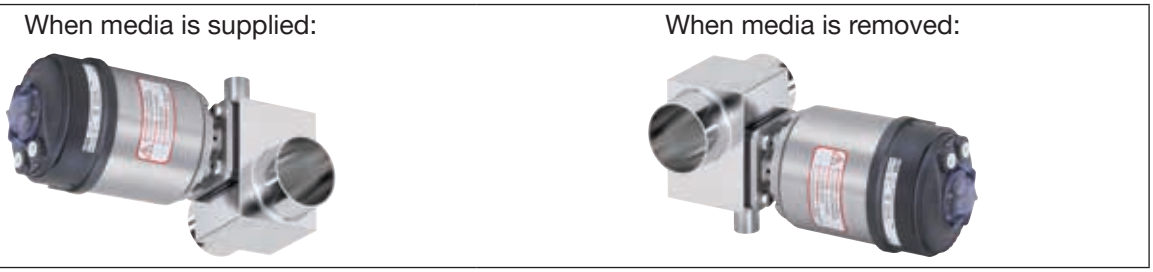

Figure 33: Installation position type 2104

8.2.3 Installation position tank bottom valve type 2105

Preferably with the actuator to the bottom.

8.3 Before installation

- Before connecting the valve, ensure the pipelines are flush.
- The flow direction is optional.

8.3.1 Preparatory work

→ Clean pipelines (sealing material, swarf, etc.).

→ Support and align pipelines.

Devices with VG/VS welded body

NOTE!

Damage to the diaphragm or the actuator.

▸ Before welding in the body, remove the actuator.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

8.4 Remove the actuator from the valve body

NOTE!

Damage to the diaphragm or the seat contour.

- When removing the actuator, ensure that the valve is in open position.

→ For control function A: pressurize pilot air port 1 with compressed air: valve opens.
The minimum pressure values can be found in "Table 7" in column 0 bar medium.

→ Remove body screws.

→ Remove actuator with diaphragm.

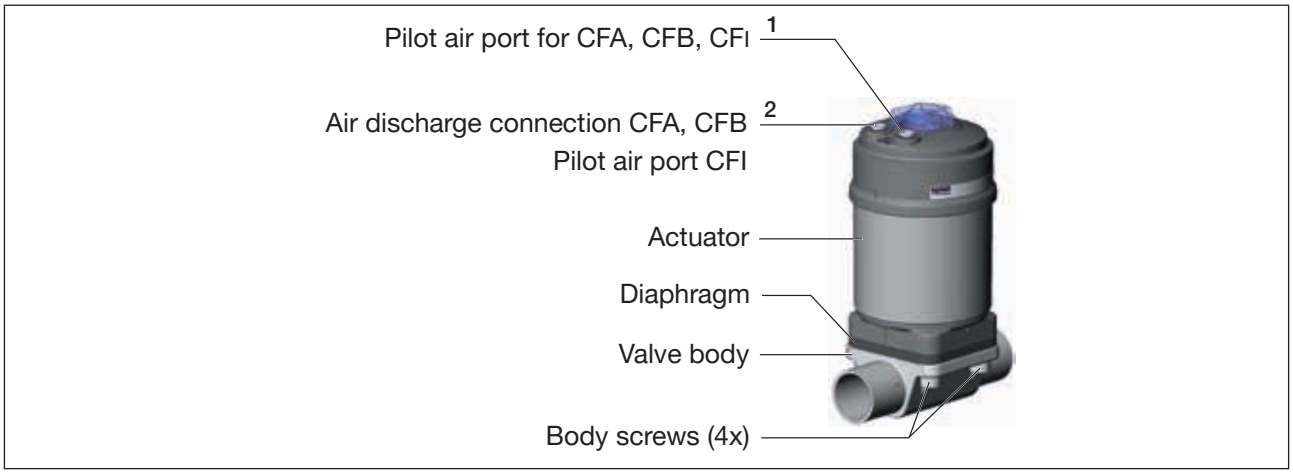

Figure 34: Remove the actuator from the valve body

8.5 Installation of the valve body

WARNING!

Risk of injury from improper installation.

- Installation may only be performed by qualified and trained personnel.
- For installation use an open-end wrench.
- Observe the tightening torque.

8.5.1 Installation 2-way body and T-valve body

Welded bodies

→ Weld valve body in pipeline system.

Other body versions

→ Connect body to pipeline.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

8.5.2 Installation of the tank bottom body

Observe the sequence:

1. To weld the tank bottom body prior to the container installation. To weld the tank bottom body in the center of the drain to ensure optimum draining of the container.
2. Weld tank bottom body in pipeline system.

For further information on containers and welding instructions, please refer to the standard ASME VIII Division I.

Prior to commencing the welding process, check the charge number indicated on the supplied manufacturer's certificate 3.1.

Prior to welding, please check to ensure that:

- Use suitable welding material for tank bottom body.
- The tank bottom body does not collide with other equipment components. The assembly and disassembly of the actuator must be possible.
- A minimal distance between two welding joints three times the thickness of the container wall is adhered to.
- The hole diameter in the tank and the body flange must be the same size. The body flange has two welded edges to facilitate positioning and welding of the valve. The welded edges are approx. 3 mm wide. If the container wall is more than 3 mm thick, grind the container wall.

Observe the applicable laws and regulations of the respective country with regard to the qualification of welders and the execution of welding work.

Observance of these instructions will prevent deformation and tension inside the containers:

→ Position the flange into the hole so that the flange surface is tangent to the drain surface.

→ Tack 4 welding points and check the position of the valve body.

→ Weld the valve evenly to the inside and outside of the container.

→ Allow the welds to cool down.

→ Welds buffing and brushing.

8.6 Installation of the actuator (welded body)

NOTE!

Damage to the diaphragm or the seat contour.

▸ When installing the actuator, ensure that the valve is in open position.

Installation for actuator with control function A:

→ Control function A pressurize the pilot air port 1 with compressed air (5 bar): valve opens.

→ Lightly cross-tighten the body screws until the diaphragm is between the body and actuator.
Do not tighten the screws yet.

→ Actuate the diaphragm valve twice.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

→ Without pressurization tighten the body screws to the permitted tightening torque (see following table "Table 20: Tightening torques for installation of the actuator").

Installation for actuator with control functions B and I:

→ Lightly cross-tighten the body screws without pressurization until the diaphragm is between the body and actuator.
Do not tighten the screws yet.

→ Pressurize pilot air port 1 of the actuator with compressed air (5 bar).

→ Actuate the diaphragm valve twice.

→ Tighten the body screws to the permitted tightening torque (see "Table 20: Tightening torques for installation of the actuator").

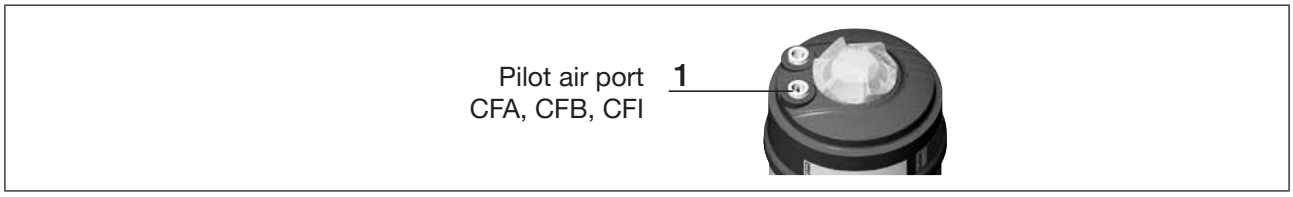

Figure 35: Pilot air port

Diaphragm size	Tightening torques for diaphragms [Nm]	
	EPDM/FKM	PTFE / advanced PTFE / laminated PTFE
8	2.5	2.5
15	3.5	4
20	4	4.5
25	5	6
32	8	10
40	8	10
50	12	15

Table 20: Tightening torques for installation of the actuator

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

8.7 Align actuator

If valves feature a VA diaphragm socket, the actuator for the valve body can be rotated steplessly by 360 ° (VA = stainless steel).

→ Rotate actuator using a hook wrench. Rotate actuator only as far as required (max. 360 °).

Recommended hook wrenches as per DIN 1810.

Actuator size:
ø 50 = A 52 - 55,
ø 70 - 130 = A 68 - 75

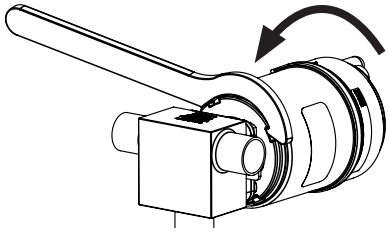

Figure 36: Align actuator

8.8 Pneumatic connection

WARNING!

Risk of injury from unsuitable connection hoses.

- Use only hoses which are authorized for the indicated pressure and temperature range.
- Observe the data sheet specifications from the hose manufacturers.

For control function I – Danger if pilot pressure fails.

For control function I control and resetting occur pneumatically. If the pressure fails, no defined position is reached.

- To ensure a controlled restart, first pressurize the device with pilot pressure, then switch on the medium.

8.8.1 Connection of the control medium

Control functions A and B:

→ Connect the control medium to the pilot air port 1 of the actuator (see “Figure 37: Pneumatic connection”).

Control function I:

→ Connect the control medium to the pilot air port 1 and 2 of the actuator (see “Figure 37: Pneumatic connection”).
Pressure on connection 1 opens the valve.
Pressure on connection 2 closes the valve.

If used in an aggressive environment, we recommend conveying all free pneumatic connections into a neutral atmosphere with the aid of a pneumatic hose.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

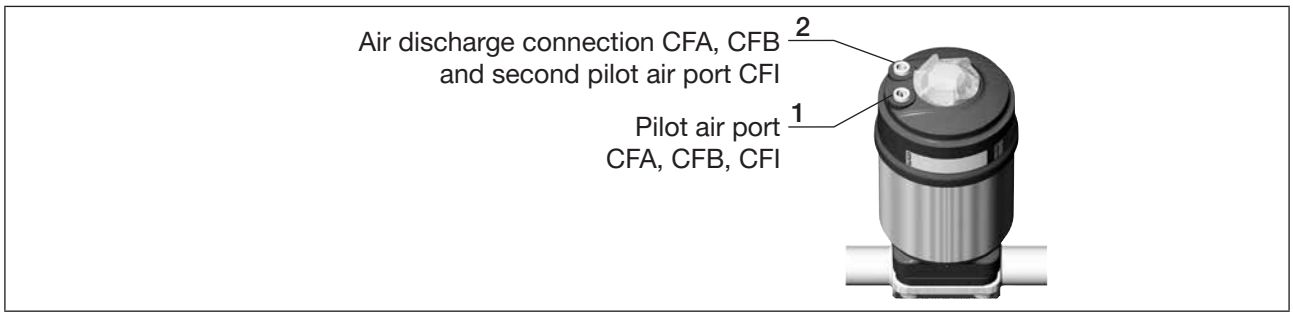

Figure 37: Pneumatic connection

Silencer

For the versions with a plug-in connection the silencer for reducing the exhaust air noise is supplied loose.

→ Plug the silencer into the free air discharge connection 2 (see “Figure 37: Pneumatic connection”).

Control air hose

Control air hoses of sizes 6/4 mm or 1/4“ can be used.

Optionally a pilot air port is possible via a G 1/8 thread.

8.9 Removal

DANGER!

Risk of injury from discharge of medium and pressure.

It is dangerous to remove a device which is under pressure due to the sudden release of pressure or discharge of medium.

▸ Before removing a device, switch off the pressure and vent the lines.

→ Loosen the pneumatic connection.

→ Remove the device.

Replacement of the diaphragm is described in the chapter entitled “11 Replacing the diaphragm”.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

9 ELECTRICAL CONTROL UNIT

The valve Type 2103, 2104 and 2105 can be combined with following control units:

- Type 8690 Pneumatic control unit (actuator size Ø 70 - Ø 130)
- Type 8697 Pneumatic control unit (actuator size Ø 50)
- Type 8691 Control head (actuator size Ø 70 - Ø 130)
- Type 8695 Control head (actuator size Ø 50)
- Type 8692 Positioner (actuator size Ø 70 - Ø 130)
- Type 8693 Process controller (actuator size Ø 70 - Ø 130)
- Type 8694 Positioner (actuator size Ø 70 - Ø 130)
- Type 8696 Positioner (actuator size Ø 50)

The electrical connection of the pilot valve or the control is described in the respective operating instructions for the pilot valve/control.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

10 MAINTENANCE

10.1 Safety instructions

DANGER!

Danger – high pressure in the equipment.

▸ Before loosening the lines and valves, turn off the pressure and vent the lines.

Risk of injury due to electrical shock.

▸ Before reaching into the system, switch off the power supply and secure to prevent reactivation.

▸ Observe applicable accident prevention and safety regulations for electrical equipment.

WARNING!

Risk of injury from improper maintenance.

▸ Maintenance may be performed by authorised technicians only.

▸ Maintenance work use only the appropriate tools.

▸ Following maintenance, perform a controlled restart.

10.2 Maintenance

10.2.1 Actuator

The actuator of the diaphragm valve is maintenance-free provided it is used according to these operating instructions.

10.2.2 Wearing parts of the diaphragm valve

Parts which are subject to natural wear:

- Seals
- Diaphragm

→ If leaks occur, replace the particular wearing part with an appropriate spare part (see chapter entitled “13 Replacement parts”).

A bulging PTFE diaphragm may reduce the flow.

The replacing of the wearing parts is described in chapter “11 Replacing the diaphragm”.

10.2.3 Inspection intervals

The following maintenance work is required for the diaphragm valve:

→ After the first steam sterilization or when required retighten body screws crosswise.

→ After maximum 10^5 switching cycles check the diaphragm for wear and replace if required.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Muddy and abrasive media require correspondingly shorter inspection intervals.

10.2.4 Service life of the diaphragm

The service life of the diaphragm depends on the following factors:

- Diaphragm material
- Medium
- Medium pressure
- Medium temperature
- Actuator size
- Pilot pressure for CFB and CFI.

Protecting the diaphragm

→ For CFA match the actuator size (actuator force) to the medium pressure to be actuated. If required, select the actuator with reduced spring force EC04.

→ For CFB and CFI try and select the pilot pressure not higher than is required to actuate the medium pressure.

10.2.5 Cleaning

Commercially available cleaning agents can be used to clean the outside.

NOTE!

Avoid causing damage with cleaning agents.

▸ Before cleaning, check that the cleaning agents are compatible with the body materials and seals.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

11 REPLACING THE DIAPHRAGM

DANGER!

Risk of injury from discharge of medium and pressure.

It is dangerous to remove a device which is under pressure due to the sudden release of pressure or discharge of medium.

▸ Before removing a device, switch off the pressure and vent the lines.

Fastening types

Diaphragm size	Fastening types for diaphragms	
	PTFE	EPDM / FKM / laminated PTFE
8	Diaphragm buttoned	Diaphragm buttoned
15	Diaphragm with bayonet catch	Diaphragm with bayonet catch
20		
25	Diaphragm with bayonet catch	Diaphragm screwed in
32		
40		
50		

Table 21: Fastening types for diaphragms

11.2.1 Replacement the diaphragm for control function A

→ Clamp the valve body in a holding device (applies only to valves not yet installed).

NOTE!

Damage to the diaphragm or the seat contour.

▸ When removing the actuator, ensure that the valve is in open position.

→ Pressurize pilot air port 1 with compressed air: valve opens.
The minimum pressure values can be found in "Table 7" in column 0 bar medium.

→ Loosen the four body screws.

→ Remove the actuator from the body.

→ Unbutton or unscrew old diaphragm. If attachment is with a bayonet catch, remove the diaphragm by rotating it through 90°. For orifice DN25-DN50 observe chapter "11.2.3".

→ Install new diaphragm.

→ Align diaphragm. **The mark tab of the diaphragm must be perpendicular to the direction of flow** (see "Figure 38").

→ Place actuator back on the body.

→ Insert the body screws and lightly cross-tighten until the diaphragm is between the body and actuator. **Do not tighten the screws yet.**

→ Actuate the diaphragm valve twice.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

→ Without pressurization tighten the body screws to the permitted tightening torque (see "Table 22").

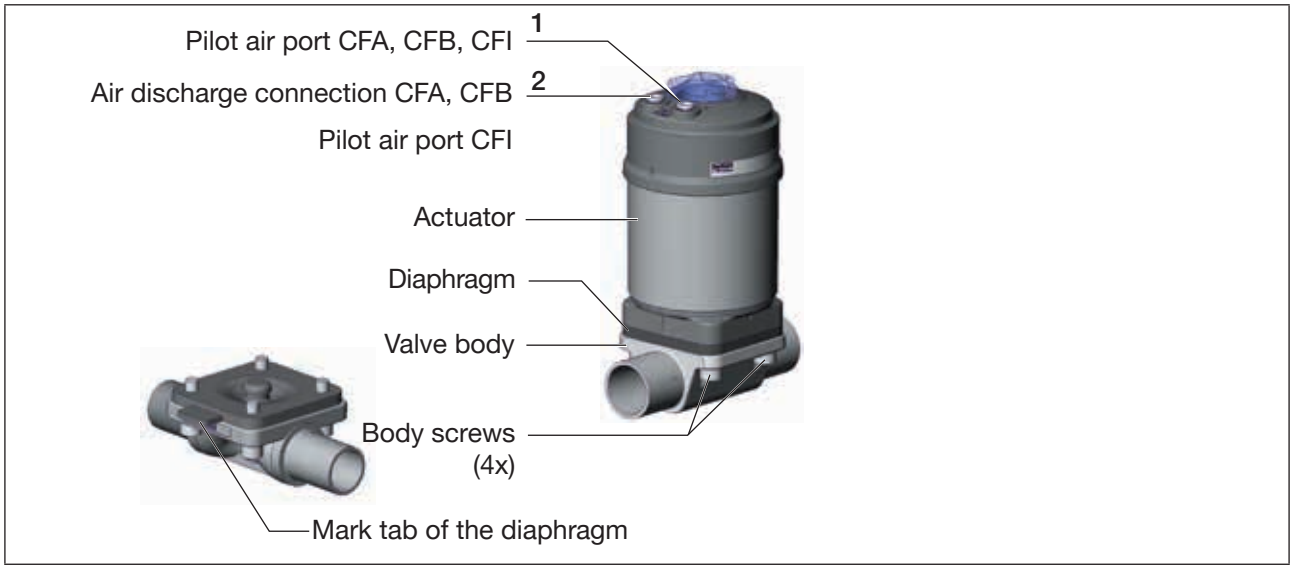

Figure 38: Replacing the diaphragm

11.2.2 Replacement the diaphragm for control function B and I

→ Clamp the valve body in a holding device (applies only to valves not yet installed).

→ Loosen the four body screws.

→ Remove the actuator from the body.

→ Unbutton or unscrew old diaphragm. If attachment is with a bayonet catch, remove the diaphragm by rotating it through 90°. For orifice DN25-DN50 observe chapter "11.2.3".

→ Install new diaphragm.

→ Align diaphragm.
The mark tab of the diaphragm must be perpendicular to the direction of flow (see "Figure 38").

→ Place actuator back on the body.

→ Lightly cross-tighten the body screws without pressurization until the diaphragm is between the body and actuator.
Do not tighten screws yet.

→ Pressurize pilot air port **1** with compressed air (5 bar).

→ Actuate the diaphragm valve twice.

→ Tighten the body screws to the permitted tightening torque (see "Table 22").

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

Diaphragm size	Tightening torques for diaphragms [Nm]	
	EPDM/FKM	PTFE / advanced PTFE / laminated PTFE
8	2.5	2.5
15	3.5	4
20	4	4.5
25	5	6
32	8	10
40	8	10
50	12	15

Table 22: Tightening torques for diaphragms

11.2.3 Switch between PTFE and EPDM diaphragms

Orifice DN8:

→ Detach PTFE diaphragm and attach new EPDM diaphragm.

Orifice DN15 and DN20:

→ Loosen PTFE diaphragm bayonet and attach new EPDM diaphragm.

Orifice DN25 up to DN50:

→ Loosen PTFE diaphragm bayonet.

→ Place the insert in the pressure piece.

→ Insert and screw in EPDM diaphragm.

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

12 MALFUNCTIONS

Malfunction	Cause and remedial action
Actuator does not switch	Pilot air port interchanged CFA: (2/2-way valve) — Connecting pilot air port 1 CFA: (2/3-way valve) — Pilot air port 1: Open; Pilot air port 2: Center position CFB: — Connecting pilot air port 2 CFI: — Pilot air port 1: Open; Pilot air port 2: Close
	Pilot pressure too low See pressure specifications on the type label.
	Medium pressure too high See pressure specifications on the type label.
Valve is not sealed	Medium pressure too high See pressure specifications on the type label.
	Pilot pressure too low See pressure specifications on the type label.
Flow rate reduced	PTFE diaphragm bulging → Replace diaphragm

Table 23: Malfunctions

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

13 REPLACEMENT PARTS

CAUTION!

Risk of injury and/or damage by the use of incorrect parts.

Incorrect accessories and unsuitable replacement parts may cause injuries and damage the device and the surrounding area.

▸ Use only original accessories and original replacement parts from Bürkert.

The diaphragm is available as a replacement part for the piston-controlled diaphragm valve Type 2103, 2104 and 2105.

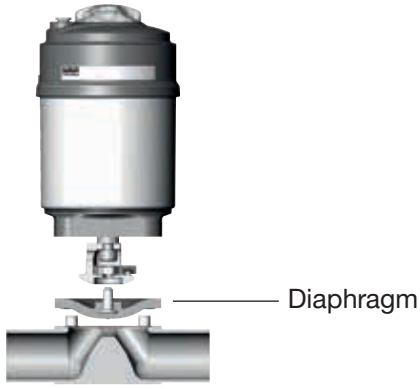

Figure 39: Diaphragm replacement part

13.1 Order table

Diaphragm size [mm]	Order numbers for diaphragms					
	EPDM (AB*)		EPDM (AD*)		FKM (FF*)	
8	677 663	E02**	688 421	E03**	677 684	F01**
15	677 664	E02**	688 422	E03**	677 685	F01**
15 BC**	693 162	E02**	693 163	E03**	693 164	F01**
20	677 665	E02**	688 423	E03**	677 686	F01**
20 BC**	693 165	E02**	693 166	E03**	693 167	F01**
25	677 667	E01**	688 424	E03**	677 687	F01**
32	677 668	E01**	688 425	E03**	677 688	F01**
40	677 669	E01**	688 426	E03**	677 689	F01**
50	677 670	E01**	688 427	E03**	677 690	F01**
65	677 671	E01**	688 428	E03**	677 691	F01**
	PTFE (EA*)		Advanced PTFE (EU*)		Laminated Gylon (ER*)	
8	677 674	L04**	679 540	L05**	693 175	L06**
15	677 675	E02-PTFE**	679 541	E02-PTFE+Hole**	693 176	L06**
20	677 676	E02-PTFE**	679 542	E02-PTFE+Hole**	693 177	L06**

MAN 1000099061 ML Version: K Status: RL (released | freigegeben) printed: 22.09.2017

25	677 677	E02-PTFE**	679 543	E02-PTFE+Hole**	693 178	L06**
32	677 678	E02-PTFE**	679 544	E02-PTFE+Hole**	693 179	L06**
40	677 679	E02-PTFE**	679 545	E02-PTFE+Hole**	693 180	L06**
50	677 680	E02-PTFE**	679 546	E02-PTFE+Hole**	693 181	L06**
65	677 681	E02-PTFE**	679 743	E02-PTFE+Hole**	–	–

Table 24: Order numbers for diaphragms

* *SAP Code*

** *Marking on the diaphragm*

If you have any queries, please contact your Bürkert sales office.

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14 PACKAGING, TRANSPORT

CAUTION!

Risk of injury due to a heavy device.

A heavy device can fall down during transport or during installation and cause injuries.

- ▸ Transport, install and dismantle a heavy device with the help of another person.
- ▸ Use appropriate tools.

NOTE!

Transport damages.

Inadequately protected equipment may be damaged during transport.

- ▸ During transportation protect the device against wet and dirt in shock-resistant packaging.
- ▸ Avoid exceeding or dropping below the permitted storage temperature.

15 STORAGE

NOTE!

Incorrect storage may damage the device.

- ▸ Store the device in a dry and dust-free location.
- ▸ Storage temperature -20...+65 °C.

16 ENVIRONMENT

NOTE!

Damage to the environment caused by device components contaminated with media.

- ▸ Dispose of the device and packaging in an environmentally friendly manner.
- ▸ Observe applicable regulations on disposal and the environment.

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