



Type 8712 can be combined with...



Type 8619

Multichannel program controller



Type 0330

3/2 or 2/2 way solenoid valve



Typ 6027

2/2 way plunger valve



Typ 8611

eCONTROL



Typ 6013

2/2 way plunger valve

Mass Flow Controller for Gases (MFC)

- Nominal flow ranges from 0.010 I_N/min to 80 I_N/min
- High accuracy and repeatability
- Very fast settling times
- Protection class IP65
- Optional: Fieldbus interface

The mass flow controller (MFC) Type 8712 is suited for regulating the mass flow of gases over a big flow range. The thermal MEMS sensor is located directly in the gas stream and therefore reaches very fast response times. A direct-acting proportional valve from Bürkert guarantees a high sensitivity. The integrated PI controller ensures outstanding control characteristics of the MFC.

Type 8712 can optionally be calibrated for two different gases; the user can switch between these two gases. As electrical interfaces both, analog standard signals and fieldbuses are available.

The mass flow controller type 8712 fits for various applications, like e.g. burner controls, heat treatment, material coatings, bio reactors, fuel cell technology or test benches. This MFC is especially designed for use in harsh environments due to the high protection class.

Technische Daten	
Nominal flow range¹⁾ (Q_{nom})	0.01 ml _N /min ²⁾ to 80 I _N /min (N ₂)
Turn-down ratio	1:50, wider span on request
Operating gas	Neutral, non-contaminated gases, others available on request
Calibration gas	Operating gas or air with correcting function
Max. operating pressure (inlet pressure)	Up to max. 10 bar (145 psi), depending on the orifice of the valve
Gas temperature	-10... +70 °C (-10... +60 °C with oxygen)
Ambient temperature	-10... +50 °C
Accuracy (after 1 min warm up time)	±0.8% o.R. ±0.3% F.S. (o.R.: of reading; F.S.: of full scale)
Repeatability	±0.1% F.S.
Settling time (t_{95%})	< 300 ms
Materials	Body: Stainless steel Housing: PC (Polycarbonate) Seals: FKM, EPDM (others on request)
Port connection	G 1/4", NPT 1/4" or compression fitting
Control valve	Normally closed
Valve orifice	0.05...4 mm
k _{vs} value	0.00006...0.32 m ³ /h
Electr. connection	Socket M16, round, 8 pin and socket D-Sub HD15, 15 pin Additionally with fieldbus: With PROFIBUS-DP: Socket M12 5 pin (for IP65) or D-Sub 9 pin With CANopen: Plug M12 5 pin (for IP65) or D-Sub 9 pin
Operating voltage	24 V DC
Voltage tolerance	±10%
Residual ripple	< 2%
Power consumption	3.5... 14 W (depending on version)

¹⁾ The nominal flow value is the max. flow value calibrated which can be controlled. The nominal flow range defines the range of nominal flow rates (full scale values) possible.

²⁾ Index N: Flow rates referred to 1.013 bar and 0 °C.

Alternatively there is an Index S available which refers to 1.013 bar and 20 °C.

Technical data

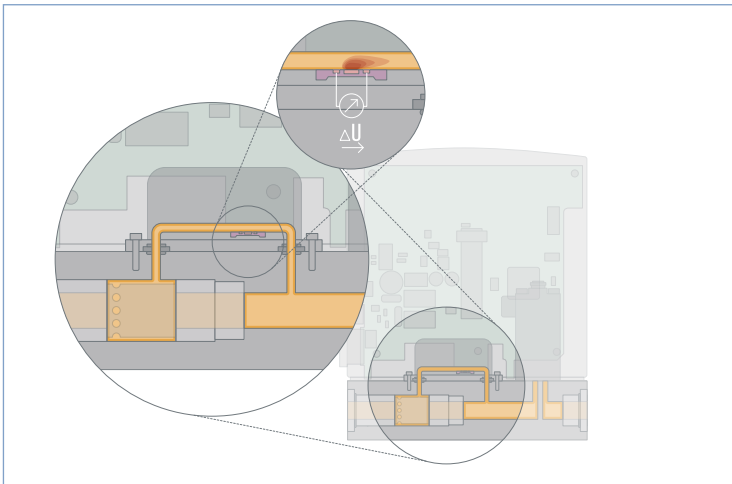
Technical data (cont.)	
Set point (signal setting) Feed impedance	0 ... 5 V, 0 ... 10 V, 0 ... 20 mA or 4 ... 20 mA > 20 k Ω (voltage) < 300 Ω (current)
Output signal (signal output) Max. current, volt. output Max. load, current output	0 ... 5 V, 0 ... 10 V, 0 ... 20 mA or 4 ... 20 mA 10 mA 600 Ω
Digital communication via adapter possible:	RS232, Modbus RTU (via RS interface) RS485, RS422 or USB (see accessories table on p. 3)
Fieldbus option	PROFIBUS-DP, CANopen (D-Sub HD15 covered with sealed plate with fieldbus MFC)
Type of protection (with connected cables)	IP65
Dimensions [mm] (without fitting)	See drawings on p. 6-8
Total weight	1200 g (Valve internally)
Mounting position	Horizontal or vertical
Light emitting diodes (Default, other functions programmable)	Indication for 1. Power, 3. Limit 2. Communication 4. Error
Binary inputs (Default, other functions programmable)	Three 1. Start Autotune 2. Not assigned, Switch between gases when cal. for two gases 3. Not assigned
Binary outputs (Default, other functions programmable)	Two relay outputs 1. Limit (desired value can not be achieved) 2. Error (e.g. sensor fault) Load capacity: max. 60 V, 1 A, 60 VA

Nominal Flow Range of Typical Gases

(other gases on request)

Gas	Min. Q_{nom} [l _N /min]	Max. Q_{nom} [l _N /min]
Argon	0.01	80
Helium	0.01	500
Carbon dioxide	0.02	40
Air	0.01	80
Methane	0.01	80
Oxygen	0.01	80
Nitrogen	0.01	80
Hydrogen	0.01	500

Measuring Principle



The actual flow rate is detected by a sensor. This operates according to a thermal principle which has the advantage of providing the mass flow which is independent on pressure and temperature.

A small part of the total gas stream is diverted into a small, specifically designed bypassing channel which ensures laminar flow conditions. The sensor element is a chip immersed into the wall of this flow channel. The chip, produced in MEMS technology, contains a heating resistor and two temperature sensors (thermopiles) which are arranged symmetrically upstream and downstream of the heater. The differential voltage of the thermopiles is a measure of the mass flow rate passing the flow sensor. The calibration procedure effectuates a unique assignment of the sensor signal to the total flow rate through the device.

Notes Regarding the Configuration

For the proper choice of the actuator orifice within the MFC, not only the required maximum flow rate Q_{nom} , but also the pressure values *directly* before and after the MFC (p_1 , p_2) at this flow rate Q_{nom} should be known. In general, these pressures are not the same as the overall inlet and outlet pressures of the whole plant, because usually there are additional flow resistors (tubing, additional shut-off valves, nozzles etc.) present both before and after the controller.

Please use the request for quotation form on p. 9 to indicate the pressures *directly* before and after the MFC. If these should be unknown

or not accessible to a measurement, estimates are to be made by taking into account the approximate pressure drops over the flow resistors before and after the MFC, respectively, at a flow rate of Q_{nom} . In addition, please quote the maximum inlet pressure $p_{1,max}$ to be encountered. This data is needed to make sure the actuator is able to provide a close-tight function within all the specified modes of operation.

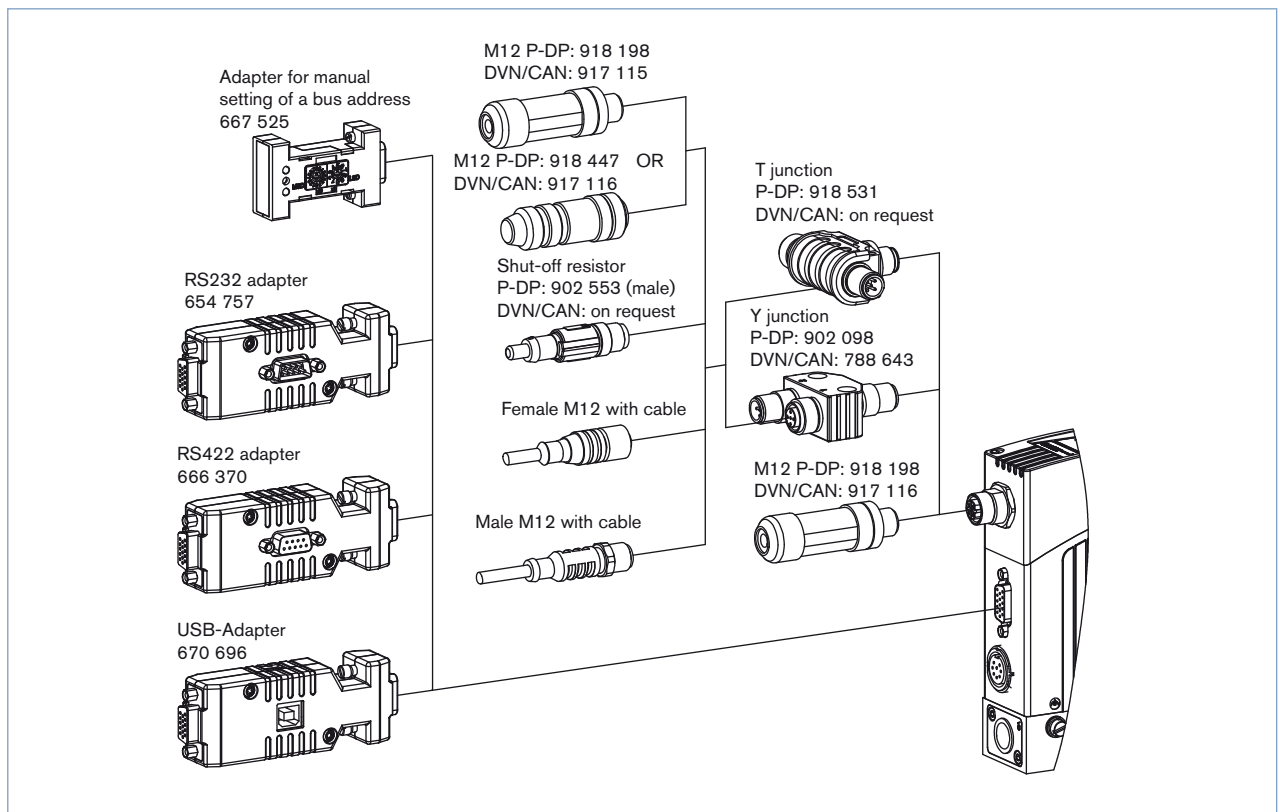
► Please use the form on page 8 for the information about your specific requirements..

Ordering Chart for Accessories

Article	Article no.
Connectors/Cables	
Round plug M16 8 pin (solder connection)	918299
Round plug M16 8 pin with 5 m cable	787733
Round plug M16 8 pin with 10 m cable	787734
Plug D-Sub HD15 15 pin with 5 m cable	787735
Plug D-Sub HD15 15 pin with 10 m cable	787736
Adapters³⁾	
RS232 adapter for connection to a computer, connection with an extension cable (item no. 917 039)	654757
Extension cable for RS232 9 pin socket/plug 2 m	917039
RS422-Adapter (RS485 compatible)	666370
USB-Adapter (Version 1.1, USB socket type B)	670696
USB connection cable 2 m	772299
Adapter for manual setting of bus address	667525
Software MassFlowCommunicator	Download unter www.buerkert.com
Accessories for Fieldbus	PROFIBUS DP (B-codiert) CANopen (A-codiert)
M12-Plug ⁴⁾	918198
M12-socket (coupling) ⁴⁾	918447
Y-junction ⁴⁾	902098
T-junction	918531
Shut-off resistor	902553
GSD-Datei (PROFIBUS), EDS-Datei (CANopen)	Download unter www.buerkert.com

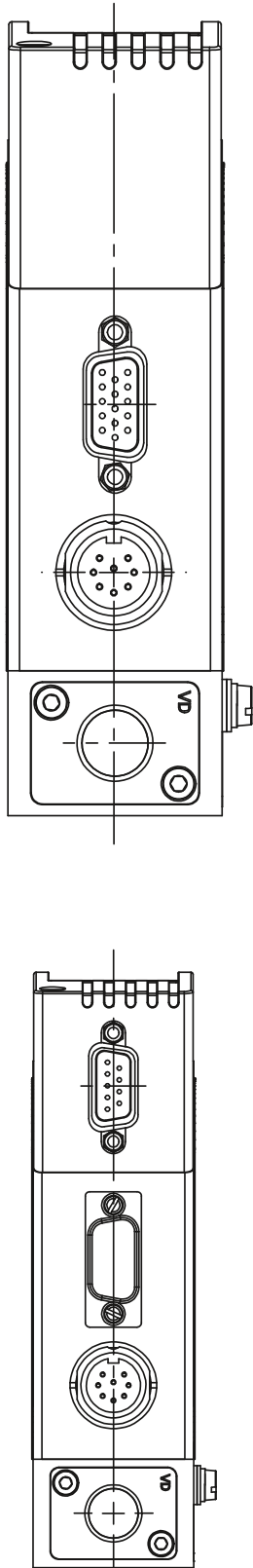
³⁾ The adapters serve mainly for initial operation or diagnosis. Those are not obligatory for continuous operation.

⁴⁾ The two M12 connectors as listed above cannot be used together on the same side of the Y-junction. At least one of the two M12 connection needs to be a prefabricated cable which uses typically a thinner connector.

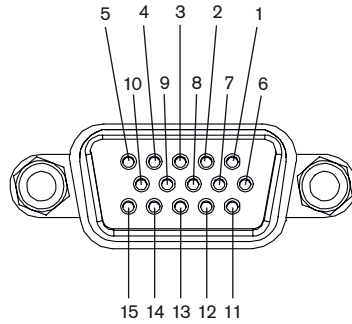


Pin Assignment

DTS 1000011287 EN Version: O Status: RL (released | freigegeben | valide) printed: 05.03.2018



Socket D-Sub HD15



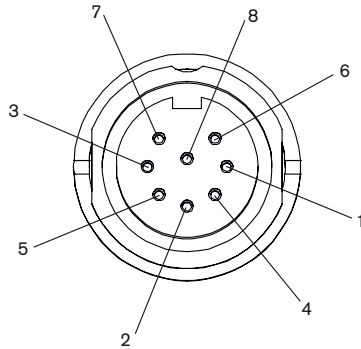
Pin	Assignment	
	Analogue Control	Bus control
1	Set value input +	N.C. ⁵⁾
2	Set value input GND	N.C.
3	Actual value output +	N.C.
4	Binary input 2	
5	12 V-Output (only for internal company use)	
6	RS232 TxD (direct connection to computer)	
7	Binary input 1	
8	GND (for binary inputs)	
9	only company internal use (do not connect!)	
10	12 V-Output (only for internal company use)	
11	12 V-Output (only for internal company use)	
12	Binary input 3	
13	Actual value output GND	N.C.
14	RS232 RxD (direct connection to computer)	
15	DGND (for RS232-interface)	

⁵⁾N.C.: not connected (not used)

Note:

- Optional Pin 1 and 2 with bus version as transmitter input possible
- The cable length for RS232/ Setpoint and flow value signal is limited to 30 meters.

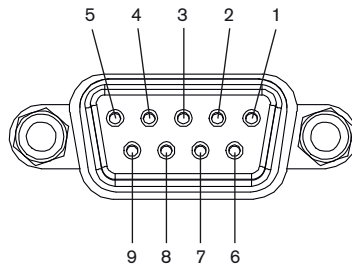
Socket M16, round, 8 pin



Pin	Assignment
1	24 V-Supply +
2	Relay 1 – reference contact
3	Relay 2 – reference contact
4	Relay 1 – normally closed contact
5	Relay 1 – normally open contact
6	24 V-Supply GND
7	Relay 2 – normally open contact
8	Relay 2 – normally closed contact

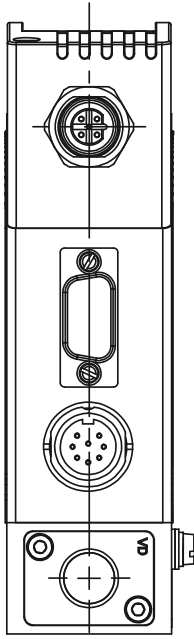
Socket D-Sub 9 pin

(only with fieldbus version)



Pin	Assignment	
	PROFIBUS DP	CANopen
1	Shield	Shield
2	N.C.	CAN-L data line
3	RxD/TxD - P (B-line)	GND
4	RTS (control signal for repeater)	N.C.
5	GND	N.C.
6	VDD (only for termination resistor)	N.C.
7	N.C.	CAN-H data line
8	RxD/TxD - N (A-line)	N.C.
9	N.C.	N.C.

Pin Assignment (continued)

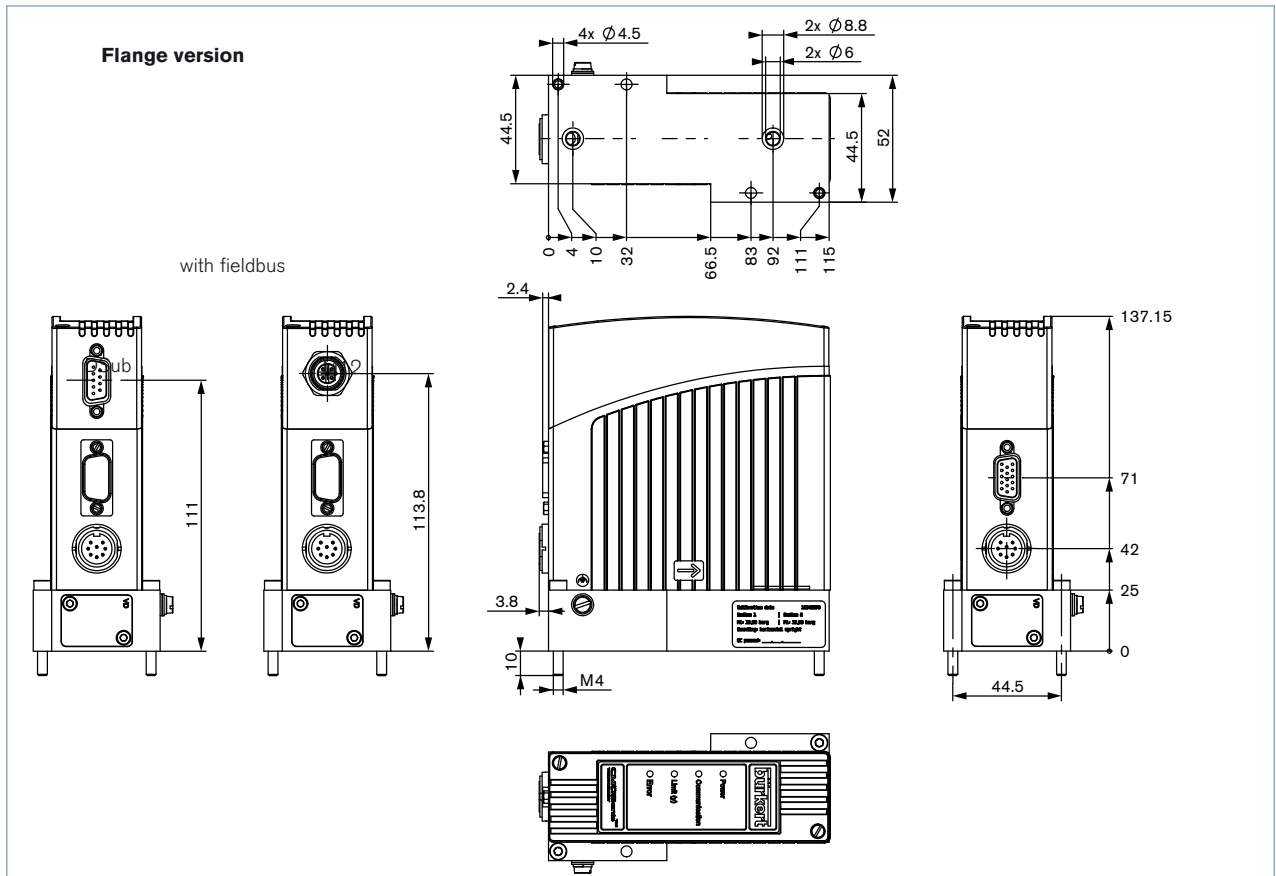
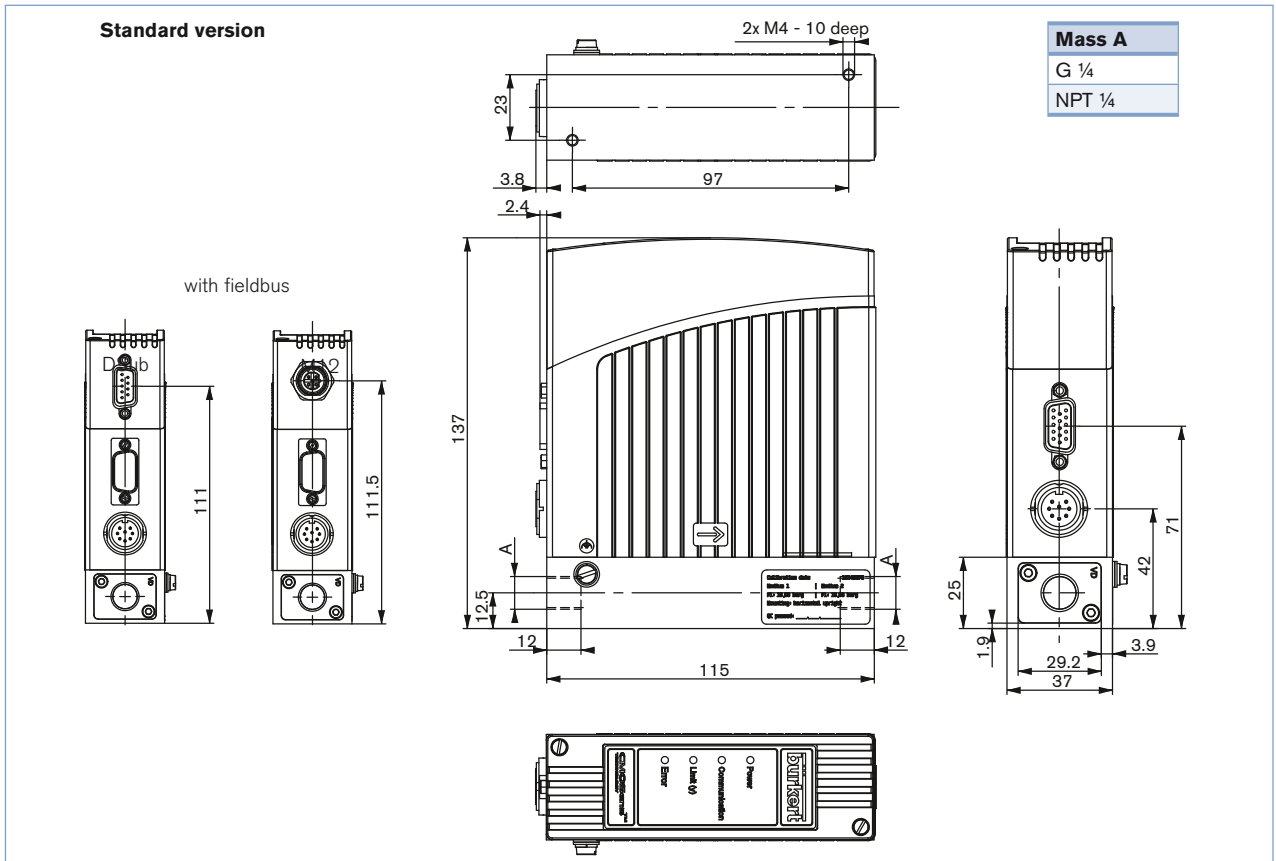


PROFIBUS DP – socket B-coded M12 (DPV1 max. 12 Mbaud)	Pin	Assignment
	1	VDD (only for termination resistor)
	2	RxD/TxD – N (A-line)
	3	DGND
	4	RxD/TxD – P (B-line)
	5	N.C.

CANopen – Plug A-coded M12	Pin	Assignment
	1	Shield
	2	N.C. ⁶⁾
	3	DGND
	4	CAN_H
	5	CAN_L

⁶⁾ Optional configuration with 24 V DC possible for power supply via fieldbus connector. With this no power supply connection on round M16 plug needed.

Dimensions [mm]

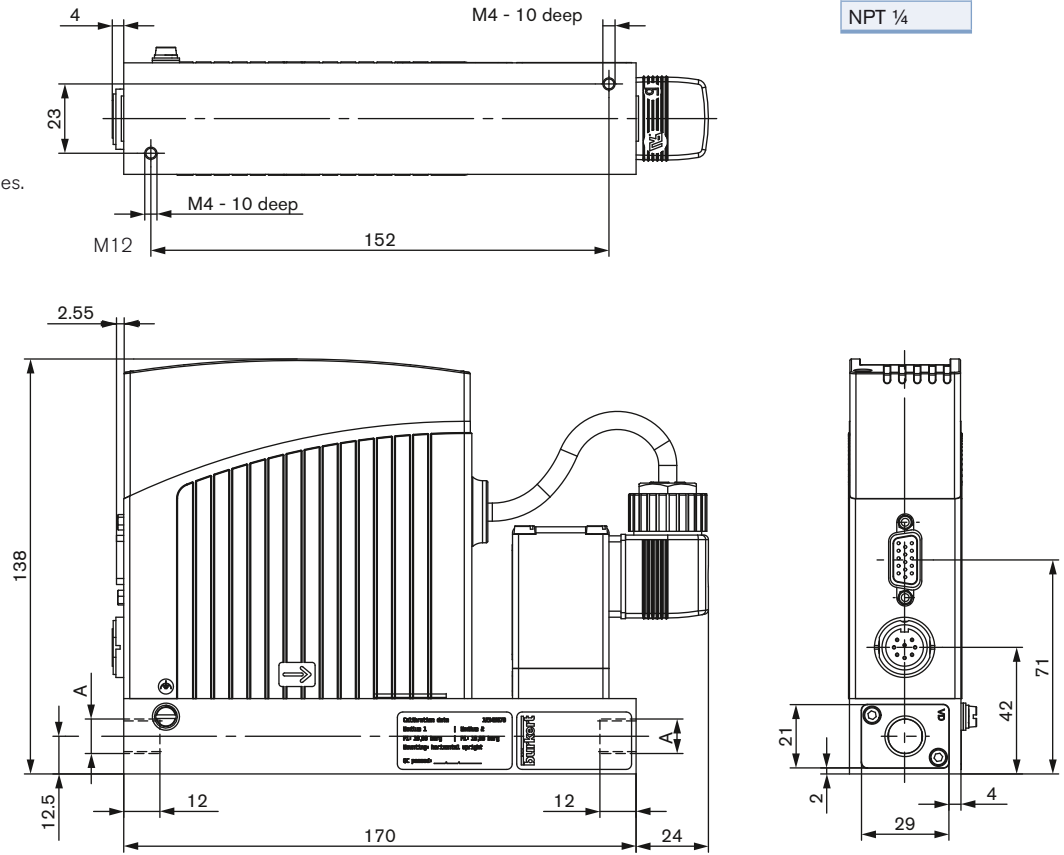


Dimensions [mm] (continued)

Version with external valve

Mass A
G 1/4
NPT 1/4

Variants of fieldbus connectors please see on previous pages.



Note
You can fill out the fields directly in the PDF file before printing out the form.

MFC/MFM-applications - Request for quotation

▶ Please complete and send to your nearest Bürkert sales centre

Company	Contact person
Customer No	Department
Address	Tel./Fax
Postcode/Town	E-mail

MFC-Application
 MFM-Application
 Quantity
 Required delivery date

Medium data

Type of gas (or gas proportion in mixtures)

Density kg/m³⁷⁾

Gas temperature [°C or °F] °C °F

Moisture content g/m³

Abrasive components/solid particles no yes, as follows:

Fluidic data

Flow range Q_{nom} Min. l_N/min⁷⁾ l_S/min (slpm)⁸⁾
 Max. m_N³/h⁷⁾ kg/h
 cm_N³/min⁷⁾ cm_S³/min (sccm)⁸⁾
 l_N/h⁷⁾ l_S/h⁸⁾

Inlet pressure at Q_{nom} ⁹⁾ $p_1 =$ bar(g) ■

Outlet pressure at Q_{nom} $p_2 =$ bar(g) ■

Max. inlet pressure P_{1max} bar(g) ■

MFC/MFM port connection

without screw-in fitting

¼" G-thread (DIN ISO 228/1)

¼" NPT-thread (ANSI B1.2)

with screw-in fitting (acc. to specification for pipeline)

mm Pipeline (external Ø)

inch Pipeline (external Ø)

Flange version

Installation

horizontal

vertical, flow upwards vertical, flow downwards

Ambient temperature °C

Material data

Body Aluminium Stainless steel

Housing Plastic Metal (not with type 8712/8702 and not with fieldbus)

Seal FKM EPDM

Electrical data

Signals for set point and actual value	with standard signal		with fieldbus	
	Setpoint	actual value		
	<input type="checkbox"/> 0 ... 5 V	<input type="checkbox"/> 0 ... 5 V	<input type="checkbox"/> PROFIBUS DP	<input type="checkbox"/> M12
	<input type="checkbox"/> 0 ... 10 V	<input type="checkbox"/> 0 ... 10 V	<input type="checkbox"/> CANopen	<input type="checkbox"/> D-Sub
	<input type="checkbox"/> 0 ... 20 mA	<input type="checkbox"/> 0 ... 20 mA		
	<input type="checkbox"/> 4 ... 20 mA	<input type="checkbox"/> 4 ... 20 mA		

■ Please quote all pressure values as overpressures with respect to atmospheric pressure bar(ü)
 7) at: 1.013 bar(a) and 0 °C 8) at: 1.013 bar (a) and 20 °C 9) matches with calibration pressure

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www.buerkert.com

In case of special application conditions, please consult for advice.

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